

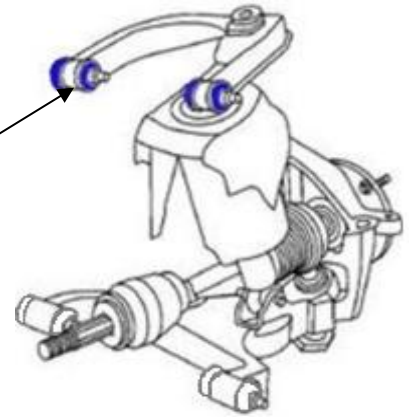
Fitting Instructions #5512IS

Holden Colorado RG / Isuzu D-Max LS, SX, EX

Front Upper Control Arm, Inner Bushing

Left Hand Side Shown

Front Upper
Control Arm



Note: Polyurethane bushing must be fitted to both sides of the vehicle.

- Complete a wheel alignment on the vehicle before starting the job and note the settings;
- Raise the vehicle using a hoist or jack stands and remove the upper control arm;
- Remove the original bushes including the shell from the front upper control arms with the use of an air chisel and suitable pressing tools. Alternatively, use an Oxy-acetylene torch to remove the rubber then, cut the factory shell and chisel it out;
- Clean housing and remove any remaining bushing material from the inside of the control arm;
- Use appropriate pressing tools to press in the new bushings;
 - Note: Bushings must be pressed in with the shell side of the bushing facing outwards from the control arm as shown.
 - Note: Press bushings until the metal flange contacts the control arm.



- Apply grease to the inside of the bushing and the outside of the crush tube then, press the crush tube into the bushing until the face of the tube sits flush with the face of the bushing;
- Lubricate the mounting faces of the bushings and the points on the chassis where the bushing contacts, then reinstall the control arm to the chassis ensuring that the arm is mounted at 90 degrees to the mounts to achieve maximum camber offset;
- Ensure all fasteners are torqued to manufacturers specification and carry out a wheel alignment;
- Recheck all bolts after 1 month or 100kms.