

# Fitting Instructions #4769IS

Ford Territory AWD SX/SY

*Front RHS axle bush*

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**NOTE: Directional reference (left, right, front & rear) are always with reference to the driving direction**

- Jack the vehicle up and support on jack stands/hoist
- Support front diff housing and engine with stands
- Recommend taking the front wheels off
- Loosen bolts on the left front diff bushes and remove bolt
- Loosen nuts on front engine mounts and remove bolt
- Loosen bolt on Front axle bush and remove bolt
- Loosen bolts on Front supports and remove supports
- Remove bolt on gear selector bracket (Figure 4 & Figure 2)
- Manipulate front axle to get axle bush into a position to take out
- If bushes are fully separated from outer tube, take inner out and using air hack-saw cut the outer tube, careful not to cut the housing
- If bushes aren't separated and rubber legs are still attached, cut rubber legs with air hack-saw then cut outer tube as above
- Take out outer tube and clean around housing, ensuring housing is free from any debris inside and out
- Using SPF4769 centre bush into housing and press new bush back into housing, ensuring the bush goes in straight, push bush all the way into the housing
- Once bush is fully into housing, tighten all nuts and put back all part in reverse order, ensuring all bolts are tightened to manufactures specifications

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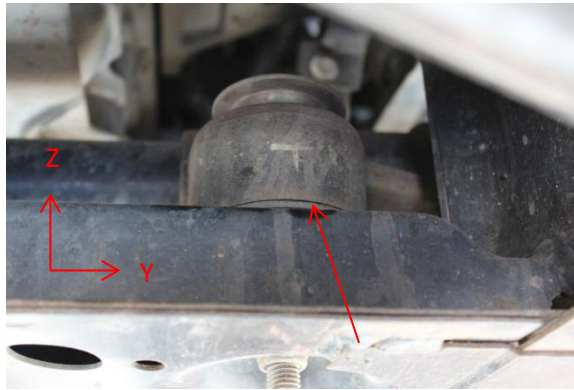


Figure 1 - ensure flange is facing group when installed



Figure 2 - Location of gear selector and its attaching point to transmission



Figure 4 - bracket in place



Figure 3 - new polyelast bush