

Fitting Instructions #2375IS

Ford Mondeo HA and HB

Control Arm Lower Rear Bushing



- Use a hydraulic press and suitable dollies to remove the original bush from the arms, and replace with the supplied steel shell parts;
- Using the grease supplied, lubricate the outside of the steel tubes and the polyurethane inside of the steel shell parts. Push the steel tubes into the polyurethane bushings, a press maybe required to insert the steel tube as there is significant interference between steel tube and polyurethane;
- Apply further grease to the assembly to fill the voids between the steel tube and polyurethane inside of the steel shell parts. Also grease the faces of the spacer washers and push them onto the steel tubes, orientating as shown in the following diagram;
- Having replaced the control arms in the vehicle, carry out a wheel alignment check and ensure all fasteners are tightened to the manufactures specifications.

