

Fitting Instructions #4735IS

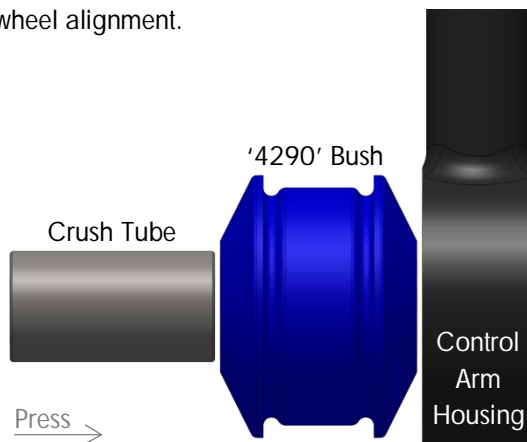
BMW 5 SERIES E34

Front Radius Arm Bushing



Note: Polyurethane bushings must be fitted to both sides of the vehicle.

- Wheel-align the vehicle before the job is started and note settings;
- Jack the vehicle up and support on jack stands/hoist;
- Remove the radius control arms of the front suspension;
- Remove original bush with the use of a hydraulic press and suitable pressing tools;
- Apply the white grease supplied to outside surface and into the bore of the bush, and the outside surface of the crush tube;
- Push the new polyurethane bush into the housing as shown in the illustration;
- Refit the control arm to the vehicle and tighten all bolts to manufacture's torque settings;
- Carry out wheel alignment.



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