

Fitting Instructions #5563IS

Ford Ranger P703 2022-On | Ford Everest U704 2022-On | Ford Bronco U725 2021-On
Control Arm Upper Inner Bush Kit



Note: Polyurethane bushings must be fitted to both sides of the vehicle.

- Support the vehicle on jack stands or a hoist.
- Remove the OE upper control arm from the vehicle.

Note: On the driver's side, the steering shaft will need to be removed from the coupling and moved out of the way so that the UCA bolt can be removed.

- Once the arm is removed from the vehicle, with the use of a hydraulic press and suitable press tools, remove the factory bushings from the arm.
- Clean the arm surfaces ready to receive the new bushings.
- Using the press and suitable press tools, press the new bushing into the arm.
- Using the supplied grease, grease the bore of the bushings and press in the new crush tubes.
- Apply grease to the faces of the bushings before reinstalling the arm back into the vehicle using the factory bolts and washers.
- Torque the factory bolts and nuts to the OE specification.
- Repeat this process for both sides.

Note: Since alignment components have been removed and reinstalled, the vehicle will need to be wheel aligned.

