

Fitting Instructions #2648IS

Subaru Impreza

Steering Rack & Pinion Mount Bushing

REV B 8/2020

The O.E. bushes can be removed without the rack having to be removed. Remove the support brace from the car to gain access to the P/S rack, remove the mounting bolts on both sides.

Drivers side bushes:

- Use the extraction kit supplied to draw the bushes out.
- Extraction kit SPF3900K Includes threaded rod, washer, tube and nuts and is part of kit SPF2948K but can be ordered separately
- Once all the items are found, assemble them up as shown in the illustration and use spanners/hand ratchets to draw the bush out of the hole;
- When the bushes are removed assemble the new polyurethane bushes 2649U and 2649L, apply the white grease supplied to both the bore of the bush and the outside of the crush tube;
- Use a set of multi grips or similar to push the



Passenger side bush:

- Remove the O.E. rubber bush and replace it with the new polyurethane bush 2889.
- Re-fit the P/S rack and brace, tightening all bolts/nuts to manufactures torque settings and carry out a front wheel alignment.

