

Fitting Instructions #1005IS

Jaguar XJ6 and XJ12 / Daimler Sovereign

Cross-Member too Chassis Mount

This kit requires the reuse of the original equipment steel shell and crush tube.

- Lower the rear of the crossmember too gain access to the retaining bolt clamping the original bushing in place
- Remove bolt and knock the bushing out of the crossmember
- Use a pin punch or press remove the inner tube from the bushing and set as side as this will need to be reused.



Use an oxy-acetylene torch to warm the outer shell this will destroy the bond between the rubber the shell. The rubber bushing can now be removed and discarded **Note: This procedure must be carried out in a well-ventilated area**

- Use a wire brush and emery paper to finish cleaning the inside of the shell and outside of the tube as required
- It is recommended the bare metal shell be repainted to stop corrosion.
- Using grease supplied: - Grease the inside of the shell and the outside of the polyurethane bushing then with the aid of a vice or similar, press the bushing into the steel shell;
- Grease the inside of the polyurethane bushing and with the aid of a pair of multigrips or similar press the crush tube into the bushing.
- The bushing can now be reinstalled in to the crossmember and the crossmember be offered into the vehicle