

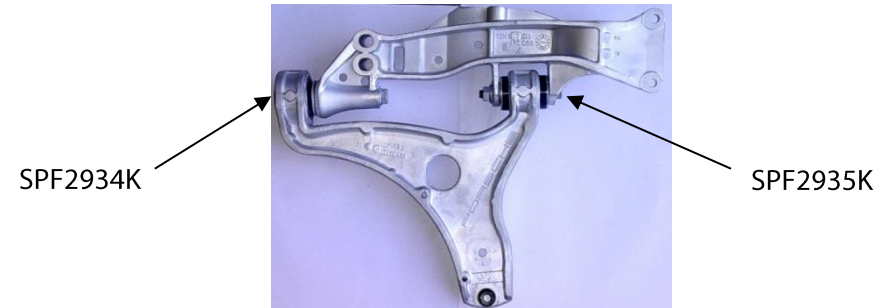
Fitting Instructions #2934IS

Porsche 911, 964 and 993

Front Lower Control Arm Inner Front Bushing

Note: Polyurethane bushes must be fitted to both sides of the car. It is recommended to fit SPF2935K along with this kit to achieve maximum balance of the car.

- Remove control arm from the vehicle following manufactures procedures;
- Using a hydraulic press or similar, press out the old bush taking care not to damage the crush tube, as this is to be reused due to the locating tapered head of the crush tube and its internal thread;
- Using a oxy-acetylene torch burn out the original crush tube, then clean off any rubber, corrosion etc. that is left on the crush tube. Note this step must be carried out in a well-ventilated area;
- Using a hydraulic press or similar, press in the new bush marked '2934' the bush will sit flush with the outside of the arm, make sure the polyurethane that extends from the metal shell is fitted so as it protrudes towards the rear control arm bush;
- Apply the white grease to both the bore of the bush and the outside of the original crush tube, and then fit the crush tube to the bush;
- Refit the control arm to the car using manufactures procedures and carry out a front wheel alignment. Note manufactures torque setting must be used on all bolts.



Bush 2934 fitted with polyurethane extended towards the rear.



Original crush tube cleaned, lubricated and partially installed.



SPF2934 fitted and assembled to cross member.