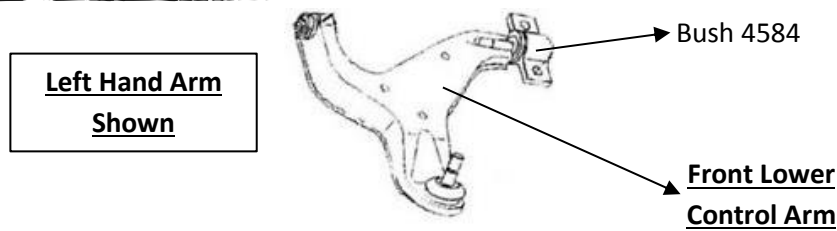


Fitting Instructions #4584IS

Nissan Elgrand E51

Control Arm Lower Rear Bushing (Front)



Note: Polyurethane bushings must be fitted to both sides of the vehicle.

- Wheel-align the vehicle before the job is started and note settings;
- Jack the vehicle up and support on jack stands/hoist;
- Following manufacturer's recommendation, remove the front lower control arm from the vehicle;
- Remove original bushings including the steel shell from the bracket with the use of a hydraulic press and suitable pressing tools;
- Remove the original tube from the peg of the control arm.
- Apply the grease supplied to all mating surfaces;
- Push the new polyurethane bushing into the bracket and the supplied crush tube onto the peg of the arm as shown in diagrams below;
- Slide the bracket and new polyurethane bushing assembly onto the tube until it reach against the arm. Re-use the O.E washer and refit the O.E nut on the peg of the arm.
- Refit the front lower control arm to the vehicle and tighten all fasteners to manufacture's torque settings.
- Carry out wheel alignment.

<p>Install supplied crush tube onto peg of arm</p>	<p>Install new polyurethane bushes into aluminium bracket</p>	<p>Install bush and bracket assembly onto the control arm</p>	<p>Re-use O.E washer and refit the O.E nut on the peg of the arm.</p>