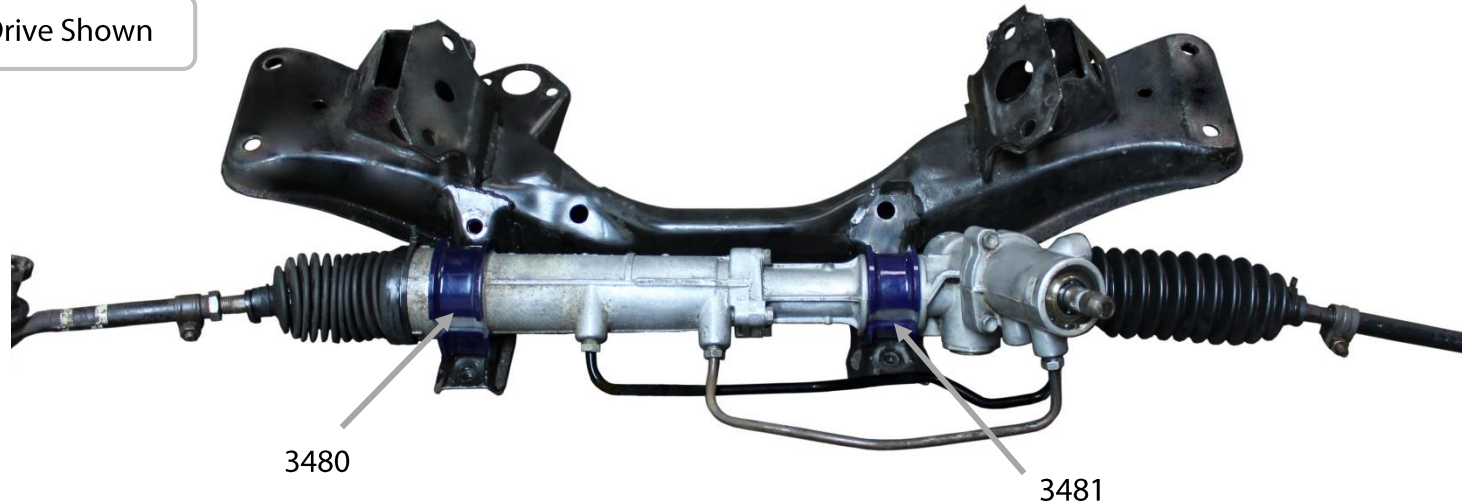


Fitting Instructions #3480IS

Toyota Supra MA61

Steering Rack & Pinion Mount Bushing

Right Hand Drive Shown



- This Kit can be installed without removing the Steering Rack from the vehicle, for best results it is recommended that the Steering Rack be removed to aid installation. Refer to manufacturer's manual on how to remove steering rack from the vehicle;
- Remove the steering rack and cross member mount bolts, then disconnect ball joints;
- Remove mounting bracket and then remove factory bushes. Clean housing areas to remove any old original bushing materials.
- Install the new polyurethane bushings into the housing mounts with the position shown in figure above;

Note: Prior to installation, apply grease to the new bushes and housing mounts.

- Refit steering rack mounting bracket and cross member ensuring all mounting bolts and nuts are tighten up to the manufactures torque specifications.;
- Wheel-align vehicle to ensure correct alignment.