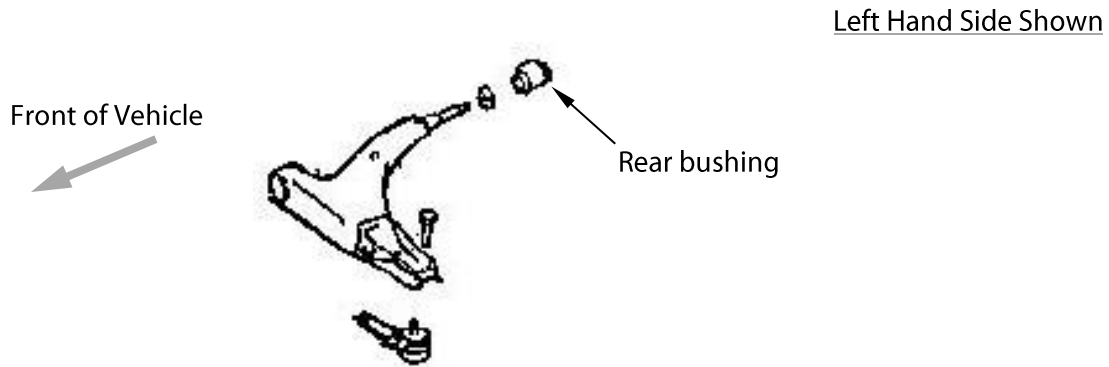


Fitting Instructions #2415IS

Mazda Astina, 323 BG

Front Lower Control Arm Inner Front Bushing (To suit Right-hand drive vehicles)



Special note: Polyurethane bushes must be fitted to both sides of the vehicle.

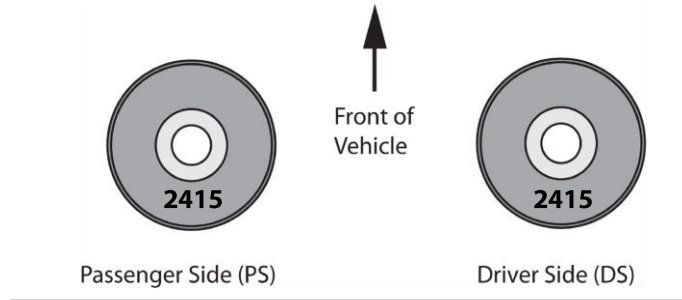
- Wheel-align the vehicle before the job is started and note settings;
- Remove the housing from the vehicle. Note the orientation of the bracket in the vehicle before removing;
- Press original shell part out of the housing with the use of a hydraulic press;
- With reference to the alignment setting required, the new bush needs to be pressed into the housing. Align the bush to the bracket so that the hole in the bush is offset as per the diagrams to give the desired result. Press the bushes into the housing;
- Refit the bracket with the new bushes and washers into the vehicle;
- Fit with the large inside diameter washer to the front and small inside diameter washer to the rear of the new bush;
- Wheel-align vehicle and check new settings, adjust as required.

Notes: Mounting brackets and pivot shafts must be free of dirt, rust & corrosion. Ensure that all bush surfaces in contact with metal are coated with the grease provided.

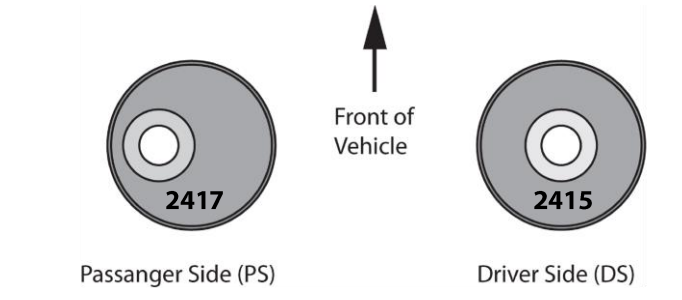
- All mounting bolts are to be tightened to manufactures specifications with the vehicle at ride height.

As viewed from under the vehicle looking forward (rear face of bush)

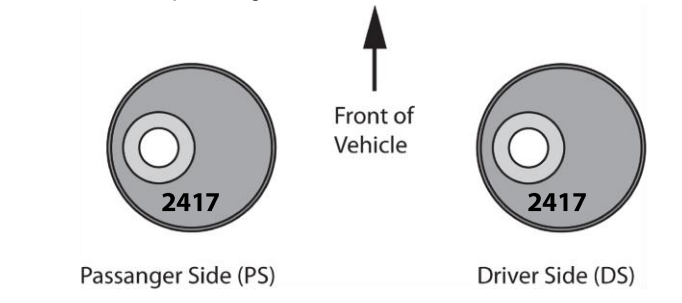
Kit #2415K – Standard Replacement. No castor change.



Kit #2416K – To counteract a slight pull to the left
Single Offset, Passenger side castor increase.



Kit #2417K – To counteract a strong pull left
Double Offset, passenger side increase, driver side decrease castor.



Kit #2417K – Performance Settings
Double Offset, passenger and driver side increase castor.

