

# Fitting Instructions #5047IS

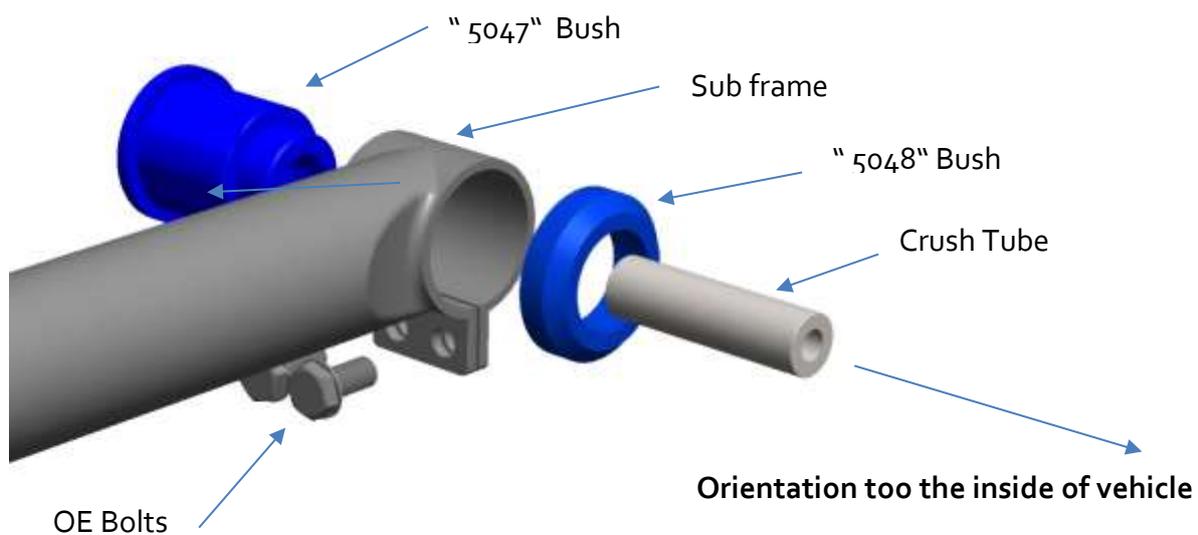
Ford Falcon AU IRS

*Sub frame bushing kit front position*

1. With the vehicle safely supported on a hoist
2. Lower the sub frame enough to gain access to the front bushes
3. The housing in the sub frame is split loosen the 2 off bolts and knock the bushing out of the housing
4. Clean up the housing and remove any burrs created.
5. Using the grease supplied lubricate the housing bore
6. Fit "5047" into sub frame then fit "5048" bushing note orientation in Fig1 lubricate bore of bushing and using multigrips insert crush tube into assembly see Fig 1.

**Note "5047" should go to the outside of vehicle and "5048" inside**

7. Refit sub frame to vehicle



**Fig1**



**Installed Bushing kit**