

Fitting Instructions #2114IS

Mitsubishi Magna

Rear Control Arm Upper Outer Bushing

Note: Polyurethane bushings must be fitted to both sides of the vehicle.

- Wheel-align the vehicle before the job is started and note settings;
- With the vehicle on jack stands/hoist, remove the bolt of the rear upper control arm outer bush to detach it from the knuckle;
- The upper control arm outer steel shell bush can be removed by pushing it out with a chisel while keeping the knuckle in place. Alternatively, remove the knuckle from the car and with the use of a hydraulic press and suitable pressing tool, remove the factory bushes including the steel shell;
- Clean housing areas to remove any old original bushing materials;
- Using the appropriate pressing tools support the knuckle and press in the new bushes as shown in the illustration;
- Apply the grease supplied to the bore of the bush and the outside of the steel crush tubes;
- Refit the knuckle and rear upper control arms and tighten the bolts;
- Ensure that all fasteners are torque to manufacturer's specification and carry out a wheel alignment.

