

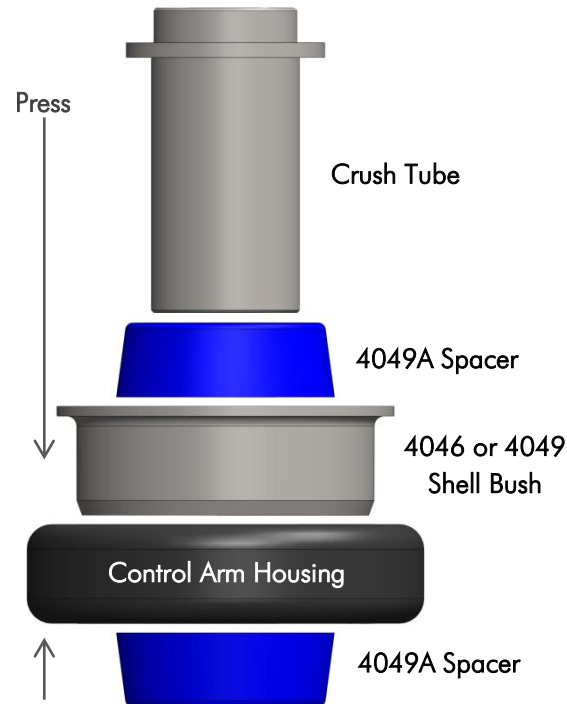
# Fitting Instructions #4049IS

## Toyota Yaris / Scion XD

### Control Arm Lower Rear Bushing



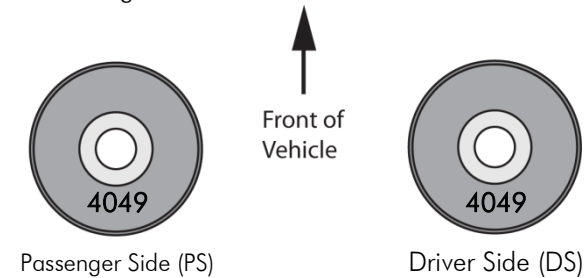
- Wheel-align the vehicle before the job is started and note settings;
- Jack the vehicle up and support on jack stands/hoist;
- Remove the lower control arms;
- Remove original shell part from the housing with the use of a hydraulic press and suitable pressing tools;
- With reference to the diagrams and the settings required, align the bush with the arm to give the desired result;
- Apply the white grease supplied to the bore of the bush, the outside of the crush tube and the inside of the polyurethane spacers;
- Push in the crush tube and fit the polyurethane spacers. *Note* the order of the parts in the diagram;
- Refit the control arm to the vehicle. Tighten all bolts to manufactures torque settings;
- Carry out a wheel alignment.



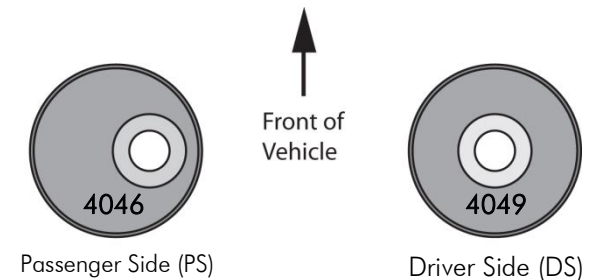
**Note:** Polyurethane bushings must be fitted to both sides of the vehicle. This kit should be installed by a Qualified Motor Mechanic.

As viewed from the top of the control arm.

**Kit #4049K** – Standard replacement.  
No caster change.



**Kit #4046K** – To counteract a slight pull to the left.  
Single Offset, Passenger side caster increase (+0.5 degree).



**Kit #4045K** – Performance settings increase.  
Caster both sides (+0.5 degree each side).

