Fitting Instructions #0864IS Nissan Pulsar / Sunny / Sentra / Almera *Front Control Arm Lower Rear Bushing*



Note: Polyurethane bushings must be fitted to both sides of the vehicle. This kit should be installed by a Qualified Motor Mechanic.

- o Before removing the front lower control arm rear bushes form the vehicle; wheel alignment settings need to be taken;
- Remove the front lower control arm rear bushes from the vehicle. The bushes can be removed from the pin by pulling and rotating them;
- Fit the washer onto the pivot pin. The steel washers supplied with this kit <u>must be used</u> to resist movement under braking. The washers supplied are an interference fit on the pivot pin and can be effectively fitted using a steel tube with the internal diameter of approximately 28mm and a ball pin hammer;
- The bushes can then be fitted to the arms, please refer to the diagrams on page 2. Ensure that the internal diameter of the bush and the external diameter of the pin are greased with the grease supplied;
- o Refit the front lower control arm rear bushes to the vehicle and tension all the bolts to the manufacturer's specifications;
- After the bushes have been fitted, wheel align the vehicle.



RHS Control Arm Top View (Rear Bush)



As viewed from the rear of the control arm



Kit SPF0864K – Standard Replacement. No caster change.

Kit SPF1373K – Single Offset. Passenger's side caster increase.



Kit SPF1374K – Double Offset. Passenger's side caster increase and Driver's side caster decrease.



Kit SPF1374AK – Double Offset. Passenger and Driver's side caster increase.

