Fitting Instructions #TRC6655IS

Chevrolet Silverado 1500 / GMC Sierra 1500 2019+ Fixed Offset Front Upper Control Arms



NOTE: These components must be fitted by qualified persons only, to factory specifications, as per the factory service manual. Photos are an indication and may vary slightly in appearance from the actual product

- 1. Raise the vehicle by the chassis and support on a hoist or on stands.
- 2. Remove the front wheels.
- 3. Remove the ABS sensor and wiring from the knuckle and upper control arm and move it out of the way to prevent damage.



- 4. Loosen the nut holding the ball joint to the upright, but not all the way. Strike the knuckle to break the taper and the upright will become free and then the nut can be removed.
- 5. Support the lower control arm with a jack, then loosen the 3 strut cap bolts from the tower and the 2 lower shock mount bolts.
- 6. Remove the strut from the vehicle.
- 7. With the strut out of the way, remove the 2 bolts from the upper control arm and slide the bolts out from the arm. The arm will now be free and can be removed.
- 8. Installation is the reverse of removal with the new arm.

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- 9. Bolt the new arm into the frame, reusing the factory bolts. Torque to factory specifications.
- 10. Re-install the strut using all the factory hardware and tighten to factory specifications.
- 11. Install the stud of the ball joint into the upright.
- 12. Tighten the ball joint taper down using the new nut to factory specifications and install the new split pin.
- 13. Re-install the ABS sensor and the ABS bracket onto the arm using the supplied nut.

Note: Check the ABS wiring to ensure that it is not under tension anywhere, some brackets may have been bent when the sensor and cable were removed.

14. The installation is now complete and should look like the picture below. Repeat for the other side.



- 15. Install wheel and lower vehicle to the ground. Check for any clearance issues.
- 16. Manufacture's torque setting must be used on all bolts.
- 17. The vehicle will now require a wheel alignment.
- 18. Recheck all bolts after 1000km or 1 month;