

# Fitting Instructions



SKU

PRODUCT

**T2H046**

**TAG Standard Duty Towbar  
to suit Holden Commodore  
(01/2006 - 2013)**



Scan for latest  
version of these  
instructions

## SPECIFICATIONS

- Towbar Class: Standard Duty
- Towing Capacity: 1600kg

## IN THIS GUIDE

- Fitment Instructions
- Torque Settings
- Warranty Info

# Towbar Fitting Instructions



## Step-By-Step Instructions

### Warning:

Safety First: Always use correct safety equipment.

This towbar is NOT to be drilled, cut, welded or modified in any way.

Check the surrounding area before drilling into chassis or body panels for fuel lines, wiring harnesses and other components that may be a hazard.

### General:

Before fitting this towbar read fitting instructions and check installation hardware is correct.

Check that the towbar is suitable for the vehicle and be wary of any changes to the vehicle design that may conflict with the fitting of this towbar.

After drilling, blow any filings clear, remove any swarf and treat exposed metal with a rust inhibitor.

If this vehicle requires a bumper cut out, please check to make sure that you measure twice and check twice before cutting any panels as some bumper profiles can change.

If you are not sure then ask your towbar supplier.

Tighten all bolts as specified on the last page.

1. Remove bumper by removing 1x screw each side in top of bumper around the wheel arch
2. Remove 2x plastic clips from inside wheel arch remove all plastic clips from underside of bumper.
3. Remove boot carpet unplug reversing sensors from the passenger side of vehicle behind boot trim.
4. Remove bumper by gently peeling outward from wheel arch, working your way back to tail light.
5. Remove impact beam by removing 2x bolts each side in boot space, slightly forward of holes there is a dimple on each side drill 11mm holes using dimples as guide.
6. Offer tow bar to vehicle, loosely fit all bolts and loose plates.
7. Remove alloy impact beam from chassis inserts and bolt to tow bar. Tighten all bolts.
8. Wiring loom is on the driver's side behind trim fit EL5659 VE ECU run power wire across to battery on passenger side.
9. Cut bumper following factory marking. And refit bumper.

# Towbar Fitting Instructions



**ECU MUST BE FITTED WITH THIS TOWBAR**

**ECU SOLD SEPARATELY**

**(Note: as bumper profiles can change please check your measurements before cutting to make sure the dimensions are correct).**

## Torque table for bolt tightening

<b>Metric GRADE 8.8</b>
M6 – 9.5 Nm
M8 – 21.7 Nm
M10 – 43.4 Nm
M12 – 77.3 Nm
M16 – 189.8 Nm

## TAG Warranty Statement

SWD warrants your TAG Towbar for its full product life under the following conditions:

- You can show proof of purchase.
- The towbar has been correctly installed by a suitably qualified installer.
- The towbar has not been modified or abused in any way and has only been used for the purpose intended.
- The towbar was not fitted second hand to your vehicle.

The extent of this warranty includes materials and workmanship used in the manufacture of the towbar and is to the equivalent value of current, full replacement cost.

Nothing stated or implied in this warranty limits in any way, the statutory rights that you may have.

To make a claim visit the original installer in the first instance or, if you are unable to or are not satisfied with their help, then contact us direct by phone on 1300 669122 or visit [www.swd.com.au](http://www.swd.com.au)