

# Fitting Instructions



SKU

PRODUCT

**T2H509**

**TAG Standard Duty Towbar  
to suit Holden Cruze  
(05/2009 - 10/2016)**



Scan for latest  
version of these  
instructions

## SPECIFICATIONS

- Towbar Class: Standard Duty
- Towing Capacity: 1200kg

## IN THIS GUIDE

- Fitment Instructions
- Torque Settings
- Warranty Info

# Towbar Fitting Instructions



## Step-By-Step Instructions

### Warning:

Safety First: Always use correct safety equipment.

This towbar is NOT to be drilled, cut, welded or modified in any way.

Check the surrounding area before drilling into chassis or body panels for fuel lines, wiring harnesses and other components that may be a hazard.

### General:

Before fitting this towbar read fitting instructions and check installation hardware is correct.

Check that the towbar is suitable for the vehicle and be wary of any changes to the vehicle design that may conflict with the fitting of this towbar.

After drilling, blow any filings clear, remove any swarf and treat exposed metal with a rust inhibitor.

If this vehicle requires a bumper cut out, please check to make sure that you measure twice and check twice before cutting any panels as some bumper profiles can change.

If you are not sure then ask your towbar supplier.

Tighten all bolts as specified on the last page.

1. REMOVE BUMPER OF VEHICLE.
  - 1.1. OPEN BOOT TO GAIN ACCESS FOR REMOVAL OF TAILLIGHTS.
2. BUMPER CUT OUT TO BE DONE/MODELS UP TO 2013 ONLY 80MM X80 MM FROM BOTTOM CENTRE OF BUMPER.
  - 2.1. CRUZE/SED 2013-ON 150MM X80MM WIDE.
  - 2.2. CRUZE/HATCH 2011 – 130MM X 80MM WIDE.
3. REMOVE IMPACT BEAM AND DISCARD.
  - 3.1. REMOVE EXHAUST FROM REAR HANGERS
  - 3.2. REMOVE ALL BOLTS FROM TOW BAR TAKING NOTE OF LOCATIONS.
  - 3.3. INSTALL TOW BAR LOOSELY USING WASHERS AND NUTS PROVIDED IN KIT. LARGE ROUND PLATES FOR TOP MOST STUDS ON VEHICLE.

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- 3.4. INSTALL ½ INCH BOLT, PLATE AND WASHERS INTO EXISTING HOLE IN UNDERSIDE OF SUBFRAME.
4. TIGHTEN ALL BOLTS TO SPECIFIED RATINGS.
  - 4.1. USING HOLES IN TOW BAR AS A GUIDE, DRILL 11MM HOLES THROUGH BOTTOM CENTRE LIP OF WHEEL WELL /THROUGH BACK PANEL INTO BOOT AND BOLT WITH HARDWARE SUPPLIED/TIGHTEN TO SPECIFIED RATINGS.
  - 4.2. REFIT EXHAUST/ REINSTALL BUMPER.
5. INSTALL BALL MOUNT/ ATTACH RATINGS STICKER TO DRIVERS SIDE DOOR PILLAR.

## Torque Table for Bolt Tightening

<b>Metric GRADE 8.8</b>	<b>UNC GRADE 8</b>
M6 – 12.5 Nm	3/8 – 50 Nm
M8 – 30 Nm	1/2 – 125 Nm
M10 – 60 Nm	5/8 – 245 Nm
M12 – 103 Nm	
M14 – 167 Nm	

## **TAG Warranty Statement**

SWD warrants your TAG Towbar for its full product life under the following conditions:

- You can show proof of purchase.
- The towbar has been correctly installed by a suitably qualified installer.
- The towbar has not been modified or abused in any way and has only been used for the purpose intended.
- The towbar was not fitted second hand to your vehicle.

The extent of this warranty includes materials and workmanship used in the manufacture of the towbar and is to the equivalent value of current, full replacement cost.

Nothing stated or implied in this warranty limits in any way, the statutory rights that you may have.

To make a claim visit the original installer in the first instance or, if you are unable to or are not satisfied with their help, then contact us direct by phone on 1300 669122 or visit [www.swd.com.au](http://www.swd.com.au)