

- Raise vehicle evenly and safely support.
 Never rely on a jack only.
- Proceed to remove rear wheels.
- Un-bolt the upper control arms from the vehicle.

Note - a hydraulic press is required

- Press out the original bushings (including the steel outer shell).
- Note the supplied bushings based on the product you purchased.
- Press in new bushing into clean control arm eye. (4740 is outer. 4741 is inner).
- Grease bushing internal diameter and side face with supplied grease only.



Install Guide Rear Control Arm Upper Bushings

Application - Ford Mustang S550/650 - 2014-on

(Always refer current catalogue listing)

Contents - W63463:

- Bushing 4740 x2
- Tapered tube 37/24x12.3x54.25mm x2
- Grease

Contents - W63464:

- Bushing 4741 x2
- Steel tube 22.2x12.3x39mm x2
- Grease



Figure 01 - Left Hand Side Upper Control Arm



Note outer steel tube orientation - LH image

- Re-fit arms to vehicle using original bolts.
- Road test vehicle.
- Re-check all bolts after 500kms

It is recommended that a licenced workshop or tradesperson carry out the above procedure and that workshop manual and relevant safety procedures are followed in addition to the above.