

# Front Control Arm - Rear Bushing

This instruction sheet should be used in conjunction with the workshop manual and proper safety procedures followed.



**Application** - Toyota Corolla ZZE122/3  
- Toyota Avensis Verso 20  
- Toyota Prius 20

*(Always refer complete catalogue listing)*

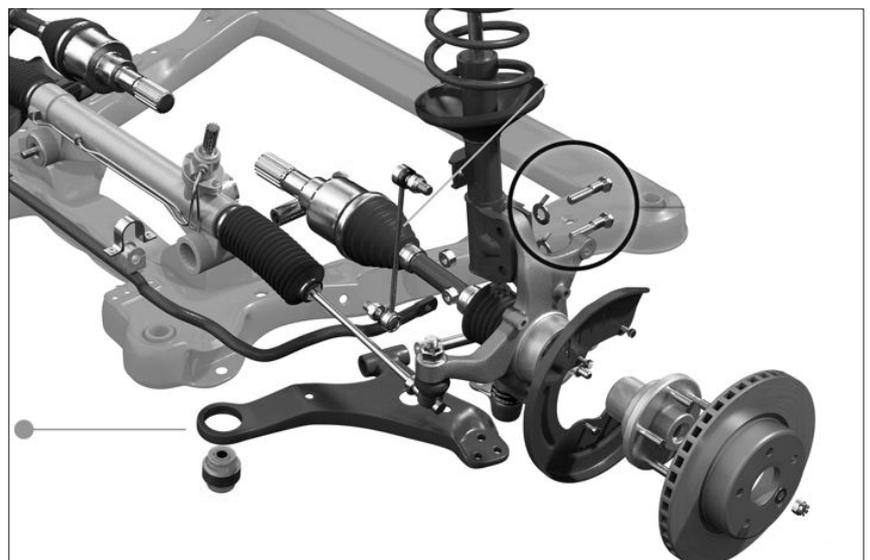
**Contents** - 2x double bonded vertical axis bushings.

- Raise vehicle evenly and safely support.

***Never rely on a Jack only***

- Proceed to remove rear wheels.
- Loosen ball joint nut (Don't remove nut yet) - then hit hub to dislodge ball joint taper.
- Unbolt the front bushing and rear bushing bolts. Now remove arm from vehicle.
- Check front bushing condition - you may wish to replace also.
- Using a hydraulic press, press out old rear bushing - press out complete bushing including the steel outer shell.
- Press in new supplied bushing. Confirm new bushing is sitting central in arm.
- Re-fit arm to vehicle using original bolts.
- A wheel alignment is required after install.
- Re-check all bolts after 200kms travelled.

**Lower arm - rear bushing  
(Vertical Axis)**



N.B: It is recommended that a licenced workshop or tradesperson carry out the above procedure and that workshop manual and relevant safety procedures are followed in addition to the above.