Z6178 Install Guide **Rear Differential - Front Bushing** Raise vehicle evenly and safely support with Application - Mitsubishi Outlander a hoist or stands. - 2018-2021 (Always refer current catalogue listing) Never rely on a Jack only Proceed to support the rear diff with a stand Contents - Bushing 20125Z x1 or a jack with timber. - Steel tube 24x12.3x42 x1 - Grease • Un-bolt the front bushing bracket from the front of the rear diff. · Using a hydraulic press, press out the original diff bushing including the steel outer shell. careful to not damage the aluminium housing. Proceed to press in new bushing 20125Z into clean housing. Press bushing in so it sits centrally in the arm. Refer RH image - Lightly grease bushing internal diameter with supplied grease only. • Push in supplied steel tube into bushing. Housing Re-fit bracket to diff using original bolts. Refer chart below for be torque guide. Road test vehicle. **Front Bushing** Re-check all bolts after of Rear Diff 500kms **General Torque Specification** Class 10.9 Class 8.8 Lubricated Drv Lubricated Drv lb-ft Size lb-ft lb-ft Nm Nm Nm lb-ft Nm M10 43 32 55 40 63 47 80 60 M12 75 55 95 70 110 80 140 105 120 150 110 175 M14 88 130 225 165

Note: These components must be fitted by a qualified person only, as per the manufacturers service manual. Also, that all relevant safety procedures are followed in addition to above.