



# Instructions Front Control Arm Bushings

This instruction sheet should be used in conjunction with the workshop manual and proper safety procedures followed.

**Application** - Mazda Mx5 (Miata)  
- 1990-2005

*(Refer current catalogue listing)*

**Contents** - Bushing 91312 x 4  
- Bushing 91313 x 2  
- Bushing 91314 x 2  
- Bushing 91315 x 2  
- Bushing 91316 x 2  
- Steel tube 70mm L x 2  
- steel tube 60mm L x 2  
- steel tube 57mm L x 4  
- Grease

1. Raise vehicle evenly and safely support.

**It is suggested only 1 arm be serviced at a time.**

**Refer universal Bushing Removal guide in kit**

2. Once bushings removed, confirm all Eye's are clean.

3. Refer image below for bushing placement.

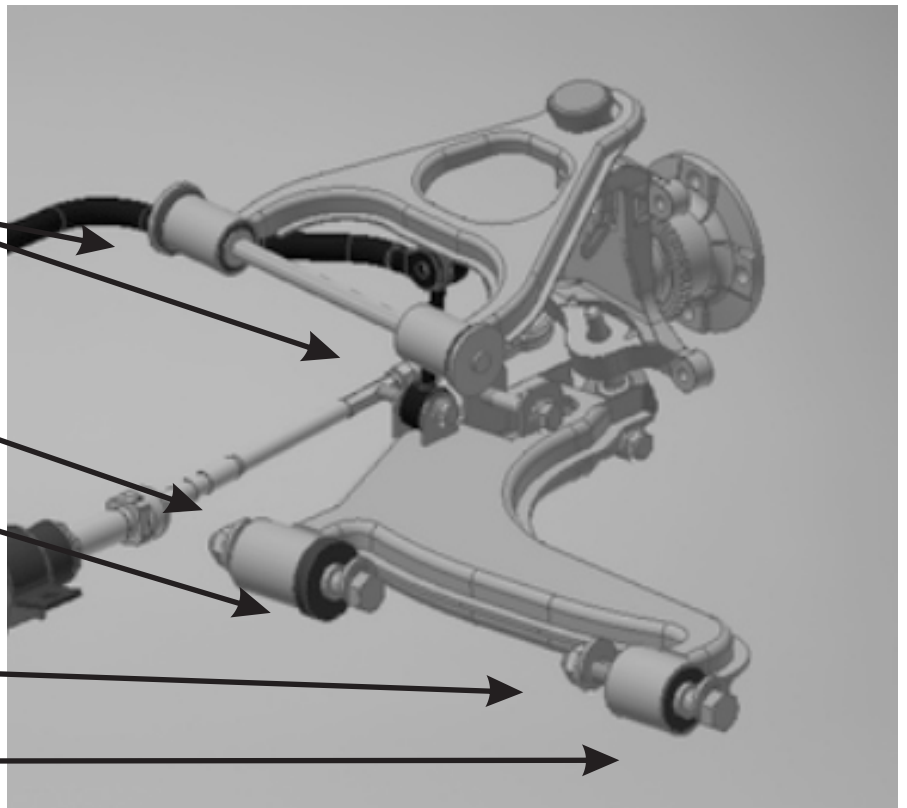
4. Grease bushing internal diameter and face with supplied grease only.

5. Tighten all points with original bolts - tighten to manufacturers specifications.

Place bushing 91312  
in upper control arm.  
Along with 57mm  
long steel tubes.

Place bushing 91314 in front  
of front Eye.  
Place bushing 91313 in rear  
of front Eye  
Along with 70mm long tubes

Place bushing 91316 in front  
of rear Eye.  
Place bushing 91315 in rear  
of rear Eye.  
Along with 60mm long tubes.



N.B: It is recommended that a licenced workshop or tradesperson carry out the above procedure and that workshop manual and relevant safety procedures are followed in addition to the above.