

Install Guide

Front Control Arm - Lower Inner Rear Bushing

- Raise vehicle evenly and safely support.

Never rely on a Jack only

- Proceed to remove front wheels.

Note - a hydraulic Press will be required to press out old bushing.

- Lubricate threads before dismantling.

Application - Toyota - various models
- including Camry 40/50 series
- Kluger MC and GS series
- Tarago and Rav

(always refer current catalogue listing)

Contents - 2x vertical mount bushings



Note - some models will require the removal of the side engine mounts - to access the front bushing bolts

- Un-bolt front bushing mount bolts x2



- Un-bolt rear vertical through-bolt (and nut).

Note - some plastics may have to be removed to access.

Refer page 2



Note - It is recommended that a licenced workshop or tradesperson carry out the below procedure and that workshop manual and relevant safety procedures are followed in addition to the above.

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- Un-bolt Ball joint from control arm.
- Proceed to press out original bushings.

**Note - the bushing diameter is 60mm
A press tool of 58-59mm OD will be required.
(use P/No PKN07)**



- Press new bushing into arm - confirm bushing sits central in arm.
- Re-fit arm to vehicle with original bolts.

**Note - a wheel alignment is recommended
- to adjust any Toe change after install.**

- Re-check all bolts after 200kms

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