

# Instructions

## Front Arm - Lower Inner rear Bushings

This instruction sheet should be used in conjunction with the workshop manual and proper safety procedures followed.

**It is suggested to check current alignment settings prior to install**

**Application** - Toyota Hilux - 05-2015  
 - Toyota Prado - 02-2010  
 - Toyota FJ Cruiser 06-2009  
 - Toyota Tacoma 04-2015

- Raise vehicle evenly and safely support.

*Never rely on a Jack only*

*(Always refer catalogue for complete vehicle listing)*

- Proceed to remove front wheels and un-bolt front control arms.
- The OE washers on the bushing will need to be removed. This can be achieved by drilling them with a 20mm drill bit.

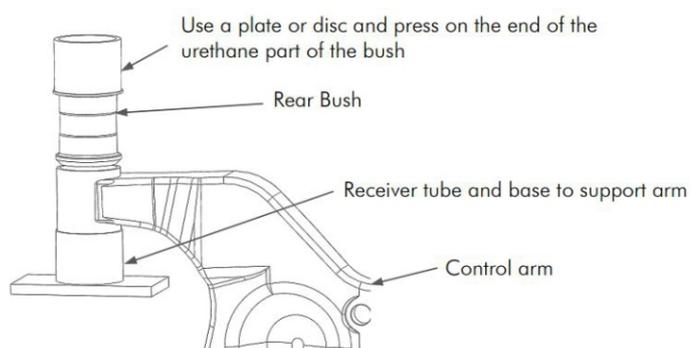
**Contents** - Bushing 92025 x2  
 - Steel tube 25.4x14.3x89.5 x2  
 - Grease

- Next, place a drill in to the rubber, use a drill bit big enough to cut into the steel outer shell of the bushing. Do this on the ball joint side of the Eye.
- Once Eye is clean, press new supplied bushing into arm. Use soapy water, hydraulic Press and flat surfaces.

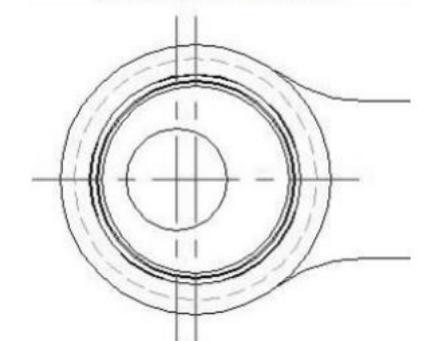
**NOTE - place the thicker flange on the outside of the arm.**



- For increased Camber and Caster - refer image below for offset.
- Grease bushing ID and face with supplied grease only. Push in supplied steel tube.
- Re-fit arms to vehicle. A wheel alignment is required immediately after install.
- Re-check all bolts after 100kms.



Negative Camber Increased for Raised Vehicles



N.B: It is recommended that a licenced workshop or tradesperson carry out the above procedure and that workshop manual and relevant safety procedures are followed in addition to the above.