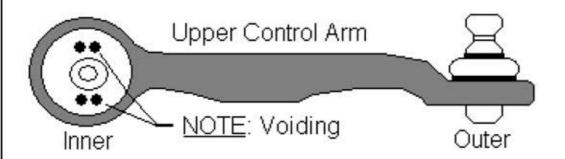
## Fitting Instruction Front Upper Control Arm Inner Bush

Suits: Audi A4, A8, S4, S6 VW Passat

N.B: These Instructions should be used in conjunction with workshop manual.

- Raise the front of the vehicle and support on chassis stands.
- Remove the front wheels from the vehicle.
- 3. Disconnect the ball joints at the upper control arm outer hub position.
- 4. Unbolt the upper control arms and remove from the vehicle.
- 5. Take note of voiding position of original bush and remove the old rubber bush from the arm using a suitable press tool and discard.
- Clean and inspect the eyelet for rust, paint, damage, pitting and old rubber deposits and clean or replace as necessary.
- 7. Install the bushes into the eyelet using a suitable press tool with the voiding in the bush lining up parallel with the line of the control arm, as per diagram below and then grease the flange faces, crush tube and internal bore of the replacement bushes.
- 8. Re-assemble the upper control arm to the vehicle.
- 9. Tighten all components to manufactures specifications at ride height.
- 10. We recommend that a wheel alignment be preformed at this time.



N.B: It is recommended that a licenced workshop or trades person carry out the above procedure and that workshop manual and relevant safety procedures are followed in addition to the above.

## Install Guide Front Upper Inner Control Arm Bushings

This instruction sheet should be used in conjunction with the workshop manual and proper safety procedures followed.

Note - best to record wheel alignment settings prior to disassemble



- Loosen upper bushing bolts and hub bolts.
- · Remove arms from vehicle.
- Using a Press, press out the old rubber bushings.

**Application** - Audi - Various models

(Always refer complete catalogue listing)

Contents - bushings 70141 x4 - steel tubes 22.2x10.2x40 - grease

Raise vehicle evenly and safely support.

Never rely on a Jack only

Proceed to remove front wheels.



It is recommended that a licenced workshop or tradesperson carry out the above procedure and that workshop manual and relevant safety procedures are followed in addition to the above.

## Install Guide Front Upper Inner Control Arm Bushings

This instruction sheet should be used in conjunction with the workshop manual and proper safety procedures followed.

- Press in new bushings, so that they sit central in arm.
- Grease bushing internal diameter and side faces with supplied grease only.
- Refer RH image for on-centre inner steel tube installed.





 Refer LH image with off-set inner steel tube installed.

Note - RH images displays image for max negative camber gain

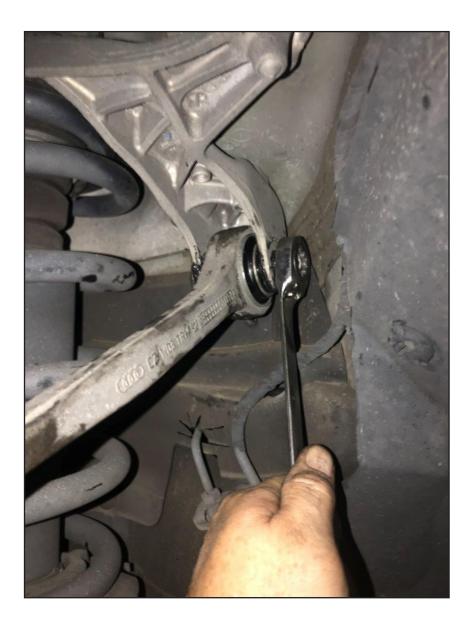
Refer Page 3

It is recommended that a licenced workshop or tradesperson carry out the above procedure and that workshop manual and relevant safety procedures are followed in addition to the above.

## Install Guide Front Upper Inner Control Arm Bushings

This instruction sheet should be used in conjunction with the workshop manual and proper safety procedures followed.

- Re-fit arms to vehicle with original bolts. Tighten bolts to 50Nm.
- A wheel alignment is required immediately after install.
- Re-check all bolts after 200kms



It is recommended that a licenced workshop or tradesperson carry out the above procedure and that workshop manual and relevant safety procedures are followed in addition to the above.