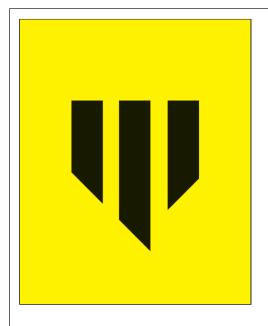
Figure 1



Installation Guide Gearbox Linkage selector Bushing

Application - Subaru BRZ ZD8 2021-on - Toyota GR 86 2022-on

(Always refer to the current catalogue for complete application listings)

·Contents - 1x 68729 poly mount

- 2x 19mm long tubes
- 2x M8 flange bolts.
- grease

Page 1

- 1. Raise the vehicle and support on suitable chassis stands to allow sufficient access to the transmission.
- 2. Remove the plastic cover tray as shown in (Fig 1) on vehicles where this is applicable.
- 3. Using a 14 & 17 mm socket, extension bar and ratchet remove the 14 & 17 mm hex head cross member bolts as shown in (Fig 2) & (Fig3).
- 4. Remove the two 12mm hex head bolts on the front of the exhaust heat shield which is attached to the rear of the gearbox cross member support.

Refer page 2

<u>Figure 2</u>

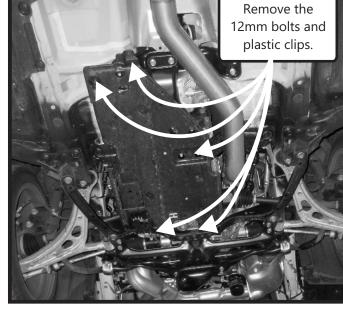
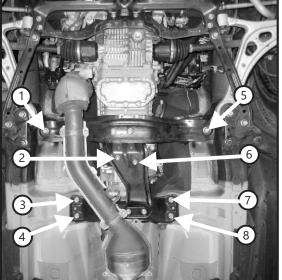
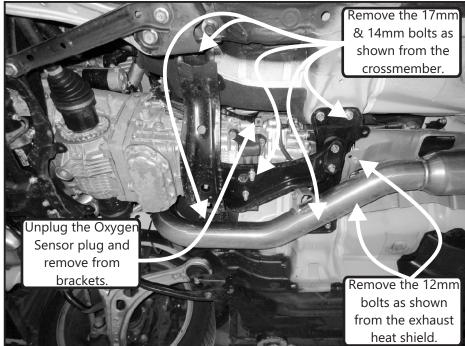
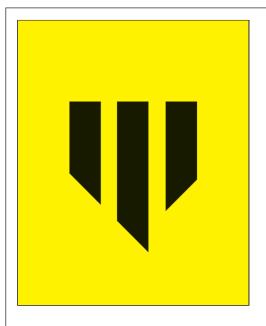


Figure 3



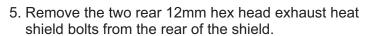




Installation Guide Gearbox Linkage selector Bushing

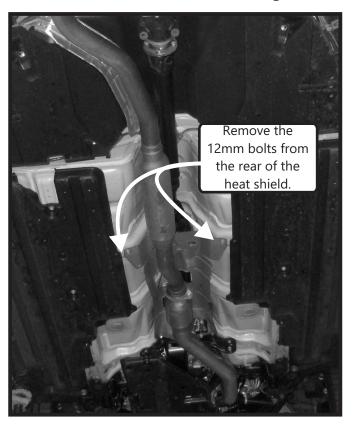
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Figure 4



- 6. Remove the exhaust heat shield from the vehicle feeding the oxygen sensor wiring through the front of the shield hole.
- 7. Remove the two rear 12mm hex head bracket bolts as shown in (Fig 7).
- 8. Remove the bracket from the shifter mechanism by levering off the bracket with a suitable flat blade screwdriver or pry bar.
- 9. Using the supplied 19mm long tubes and M8 hex head bolts install the bracket first to the shifter mechanism shaft as shown in (Fig 8) then install the supplied tubes and bolts.

Torque to manufacturers torque specifications.



- 10. Tighten the front shifter 14mm hex head bolt with a suitable spanner and re-fit all components removed in the reverse order.
- 11. Re-check and Re-torque all bolts after 500 Miles or 1000Kms.

<u>Figure 7</u> <u>Figure 8</u>

