## **Fitting Instructions Z7052**

## RAM 1500 DS/DT | Jeep Gladiator JT

## Rear Upper Trailing Arm

NOTE: These components must be fitted by qualified persons only, to factory specifications, as per the factory service manual. Photos are an indication and may vary slightly in appearance from the actual product.

- 1. This job is easiest to do either on a 4-post hoist or on the ground.
- 2. Starting on one side, remove the factory Rear Upper Trailing Arm by removing the two bolts holding it in. Take note of which way the bolts are installed.



- 3. Clean the clevis area of the chassis and the diff to remove any dirt or debris.
- 4. Remove the crush tube from the bushings and apply the included grease to the bore and faces of the bushings.
- 5. Install the new Rear Upper Trailing Arm to the vehicle larger bushing on the chassis side of the arm and the headlight sensor bracket facing outward.



- 6. Tighten down the OE bolts to the OE specifications of 100Nm (74 ft.lbs)
- 7. If the vehicle is fitted with a factory headlight sensor, the sensor arm can be attached to the new arm using the included mount.
- 8. Repeat the process for the other arm.
- 9. Manufacturer's torque setting must be used on all bolts.
- 10. Recheck all bolts and lock nut after 1000km or 1 month;