



Fitting Instructions – Z6231

Honda Accord 2013-2018

Front Lower Control Arm Front Bush

Note, this instruction sheet should be used in conjunction with a workshop manual and proper safety procedures followed.

- Place the vehicle securely on a hoist or jack stands
- Remove the front lower control arm
- Note the position of the tab bolted to the arm in reference to the arm before removing as seen below



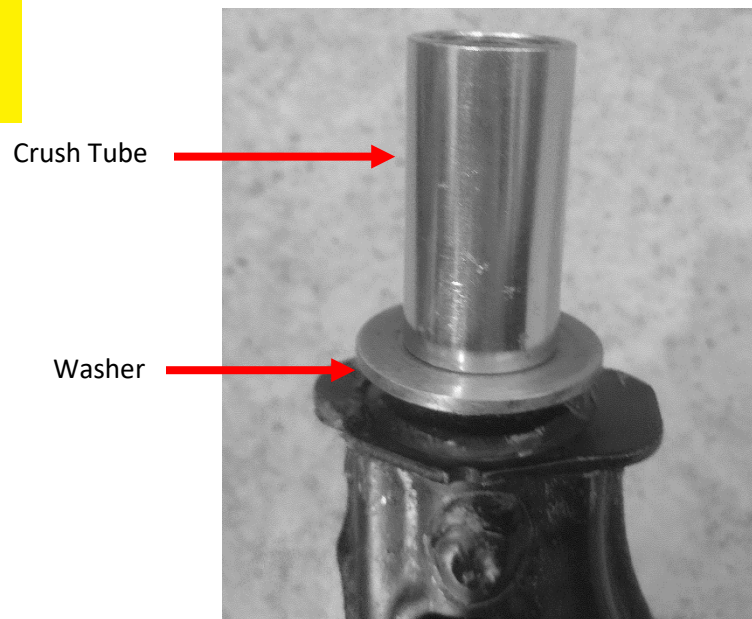
- Remove OE rubber bushes from the arm and bracket either using a press and press tools or by cutting the steel shell out (if cutting be careful not to damage the arm and clean up any damage that is done to the bore of the arm with sandpaper)
- Using a hydraulic press and supporting the arm, press on the washer and then the crush tube onto the peg of the arm until the crush tube is flush with the top of the peg as seen below



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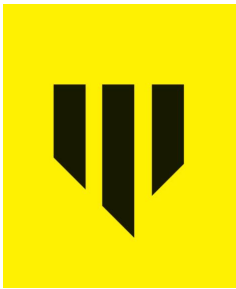
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- Press the new bush into the bracket (there will be some protrusion of the shell) so that it looks as below



- Grease the bore of the bush and the outside of the crush tube and then push the bracket and bush onto the arm in the same orientation as the OE bush
- Bolt the tab back into place on the peg of the arm in the same orientation as OE
- When fully assembled the arm should look as below



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- The control arm can now be re-installed
- Wheel alignment after install is recommended