

Fitting Instructions #Z6261

Ford Ranger P703 2022-On | Ford Everest U704 2022-On | Ford Bronco U725 2021-On

Control Arm Lower Inner Bush Kit

Note: Polyurethane bushings must be fitted to both sides of the vehicle.

- Support the vehicle on jack stands or a hoist and remove the front wheels.
 - Remove the swaybar D-bush brackets to allow the swaybar to hang out of the way.
 - Mark the camber pins' alignment before removing them.
 - Remove the lower shock nuts from under the arm.
 - Remove the outer CV joint nut and remove the spline from the knuckle.
 - Remove the ball joint from the knuckle and the arm should come out.
 - Once the arm is removed from the vehicle, with the use of a hydraulic press and suitable press tools, remove the factory bushings from the arm.
 - Clean the arm surfaces ready to receive the new bushings.
 - Using the press and suitable press tools, press the new bushing into the arm with the steel flanges on the outside.
 - Using the supplied grease, grease the bore of the bushings and press in the new crush tubes.
 - Apply grease to the faces of the bushings before pressing on the outside washers.
- (Note that the larger washer goes on the outer face and the smaller washer goes on the inner)
- Reinstall the arm back into the vehicle in the reverse order of how it was removed.
 - Ensure that the camber pins are correctly lined up with the marks.
 - Torque the factory bolts and nuts to the OE specification.
 - Repeat this process for both sides.

Note: Since alignment components have been removed and reinstalled, the vehicle will need to be wheel aligned.

