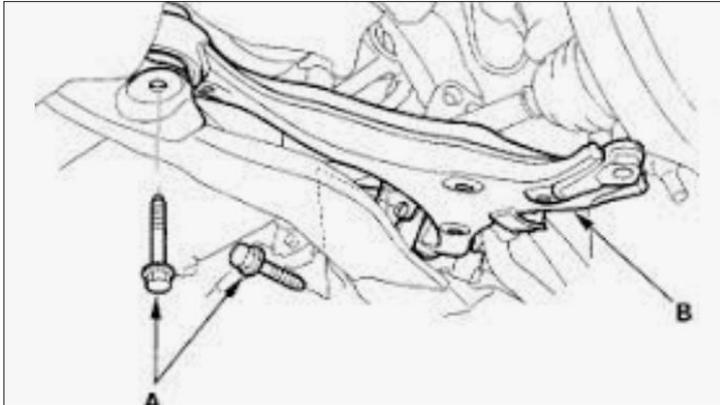


Front Control Arm Bushings - offset - caster increase



A = bushing bolts B = front control arm

This instruction sheet should be used in conjunction with the workshop manual and proper safety procedures followed.

Application - Honda Civic 2000-2005
- Honda CRV 2001-2006
- Honda Integra 2001-2007

(Always refer complete catalogue listing)

Contents - 2x Vertical Axis bushings
(double bonded offset)

Kits with rear bushing supplied also -

- Bushing 67502 x2
- Bushing 67503 x2
- Steel tube - 25.4x14.3x63 x2
- grease

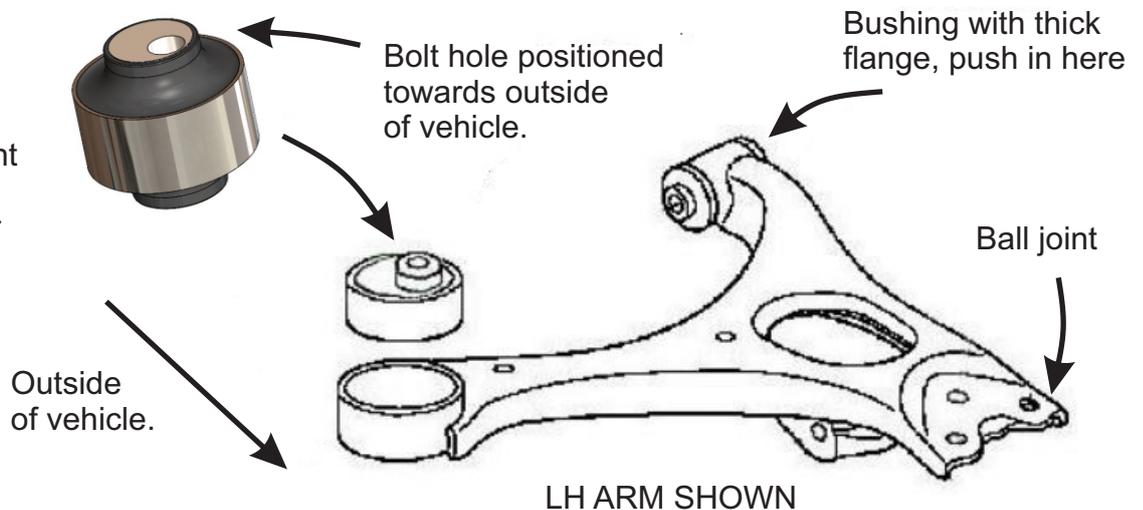
- Raise vehicle evenly and safely support.

Never rely on a Jack only.

- Proceed to remove front wheels. Followed by un-bolting front control arms.
- Using a hydraulic Press, press out the large bushing including the steel outer shell.
- If replacing the smaller rear bushing also, this best removed by drilling hole in bushing and cutting outer steel shell.
- Press in new large shell bushing. Note the bolt hole is off-set - to increase caster. Aim to press bushing in with bolt hole offset towards the outside of vehicle.
- If replacing smaller rear bushing - grease bushing internal diameter and side face with supplied grease.

- Re-fit arms to vehicle.

- A wheel alignment will be required immediately after install.



LH ARM SHOWN

N.B: It is recommended that a licenced workshop or tradesperson carry out the above procedure and that workshop manual and relevant safety procedures are followed in addition to the above.