

# Front Sub-frame to Chassis Bushings

**N.B:** This instruction sheet should be used in conjunction with the workshop manual and proper safety procedures followed.

- Raise vehicle evenly and safely support with stands.

***Never rely on a Jack only.***

- Proceed to remove front wheels.
- Un-bolt top arm from vehicle - image below. Careful of brake lines.
- Remove old bushings - this can be done by drilling hole in rubber and then cutting a slit in outer shell.

**Application** - Ford Ranger PJ PK  
- 2WD and 4WD  
- Mazda BT50 UN

*Always refer complete catalogue listing*

**Contents** - Bushing 91980 x4  
- Steel tube 25.4x17x57mm x4  
- Steel washer 32x17.5x2mm x4  
- Grease

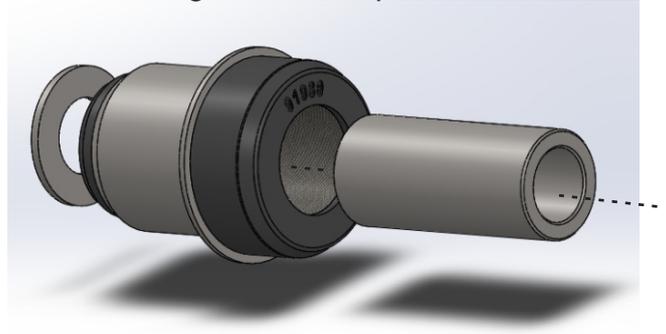
## Un-bolt upper inner spindle from body



- Press new bushings in with spindle and supplied washer - refer below.

**IMPORTANT** - try not to squeeze control arm during pressing.

- Press bushings in until bushing and washer touch spindle. Grease bushing internal diameter and side face with supplied grease only.
- Tighten spindle nuts to 80Nm. Re-fit arm to vehicle.
- A wheel alignment is required after install.



**N.B:** It is recommended that a licenced workshop or tradesperson carry out the above procedure and that workshop manual and relevant safety procedures are followed in addition to the above.