

# Fitting Instructions

For: Rear Upper Radius Arm Bushes Front/Rear  
To suit: Chrysler 300c/Magnum

**Contents:**

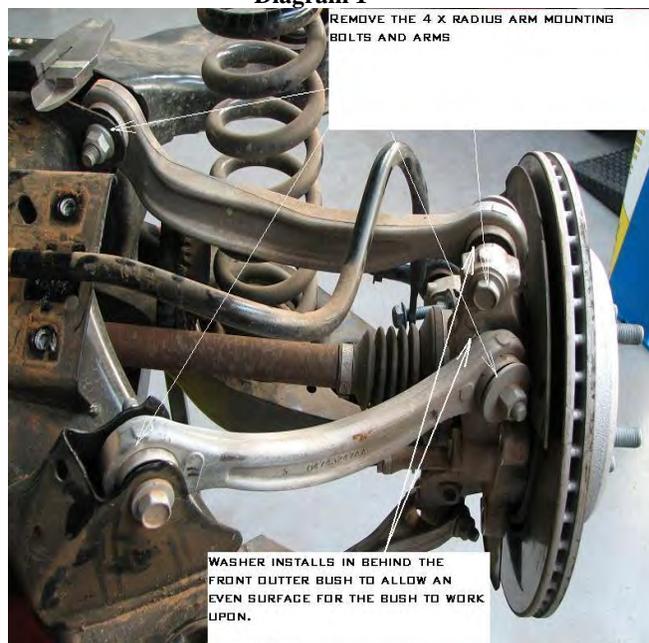
4 x Replacement Bushes 6276  
4 x Crush Tubes  
2 x Rear bush washers

1 x Fitting Instructions  
1 x Grease Satchel

**These instructions are to be used in conjunction with Workshop manual**

**Diagram 1**

1. Raise the vehicle and support and chassis stands.
2. Remove the rear road wheels.
3. Remove the rear upper front radius arm mounting bolts and remove the arm from the vehicle.
4. Remove the rear upper rear radius arm mounting bolts and remove the arm from the vehicle.
5. Using a suitable press and tools, press the O.E bushes out of the arm taking note of the existing mounting position.
6. Make sure the arms are free of any burrs and defects. Repair or replace as necessary.
7. Install the Replacement 6276 bushes into the arm and gently press in stopping at the required length.
8. Repeat this procedure for the rest of the arms.
9. Grease the inside bore of the bush and insert the crush tubes.
10. Reinstall the arms on the vehicle making sure the supplied washer is installed on the front outer arms (as per diagram 1).
11. Re fit road wheels
12. Lower the vehicle and settle on the ground.
13. Carry out a wheel alignment.
14. Road test vehicle.



**NB: It is recommended that a licenced workshop or trades person carry out the above procedure and that workshop manual procedures are followed in addition to the above.**