



Installation Guide

STEERING RACK BUSHINGS

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(Always refer to the current catalogue for complete application listings)

N.B: This installation guide should be used in conjunction with the workshop manual.

Bill Of Materials:

- 4 x 68723 Synthetic Elastometer Bushings.
- 2 x 68724 Synthetic Elastometer Bushings.
- 2 x Steel tubes 60mm long
- 1 x Steel tubes 24mm long
- 1 x Grease satchet.
- 1 x Install guide.

Removal procedure:

1. Disconnect the battery to prevent shorting out of electrical components.
2. Raise the vehicle on the hoist or alternatively place on chassis stands.
3. Remove the under trays from the vehicle.
4. Supporting the cross member with a jack, remove the steering rack, lower cross member and rear engine mounting bolts.
5. Disconnect the ball joints and remove the cross member from the vehicle.
6. Using a suitable puller kit draw the OEM rubber bushings out of the rack mountings.
5. Ensure the mounting bores are clean and free of burrs and fit the supplied bushings in the orientation shown in the images attached.
6. Lubricate the bore and flange face of the bushings and install the supplied steel tubes.
7. Re install the vehicle cross member, torquing all bolts to manufactures specifications
8. Carry out wheel alignment
9. Re-torque all bolts in 60 Miles or 100 Km's.

