

Install Guide

Front Control Arm - Lower Bushings

This instruction sheet should be used in conjunction with the workshop manual and proper safety procedures followed.



Application - Toyota Prado 150 2009-On
- Toyota FJ Cruiser 2009-18

Always refer complete catalogue listing

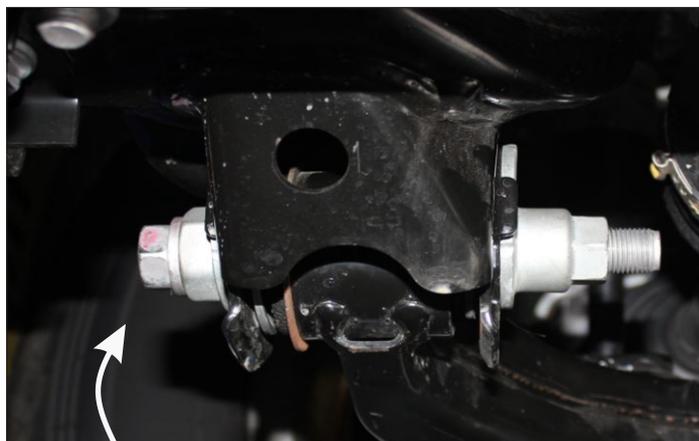
Contents - bushing 4051 x2
- bushing 4052 x2
- steel tubes 32x21.5x71mm x2
- steel tubes - 28.5x16.5x88.5mm x2
- washer 45x28x3mm knurled x2
- washer 53x22x3mm knurled x2
- washer 55x28x3mm ID x2
- washer 63x22x3mm ID x2
- grease

- Raise vehicle evenly and safely support.

Never rely on a Jack only.

Important - mark all eccentrics and lubricate all threads prior to disassemble.

- Proceed to un-bolt and remove arms from vehicle.
- The OE washers will need to be popped off the bushings - use a large drill bit to drill out the internal diameter slightly.



Note - the front bushing needs to be loosened via the bolt head, not nut

- Remove old bushings with an air-chisel. Alternatively remove inner bonded tube with heat - then cut the outer steel shell with an air-hacksaw



It is recommended that a licenced workshop or tradesperson carry out the above procedure and that workshop manual and relevant safety procedures are followed in addition to the above.

Install Guide

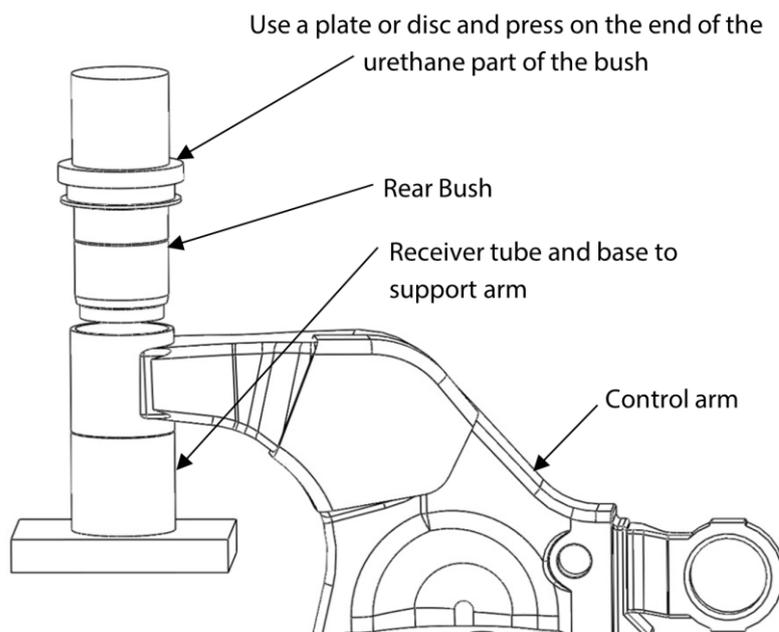
Front Control Arm - Lower Bushings

This instruction sheet should be used in conjunction with the workshop manual and proper safety procedures followed.

- Press in new bushings in to clean eye ring.
- These bushings are quite large and will require a hydraulic press.

Tip - lightly greasing the shell will aid fitment into the control arm.

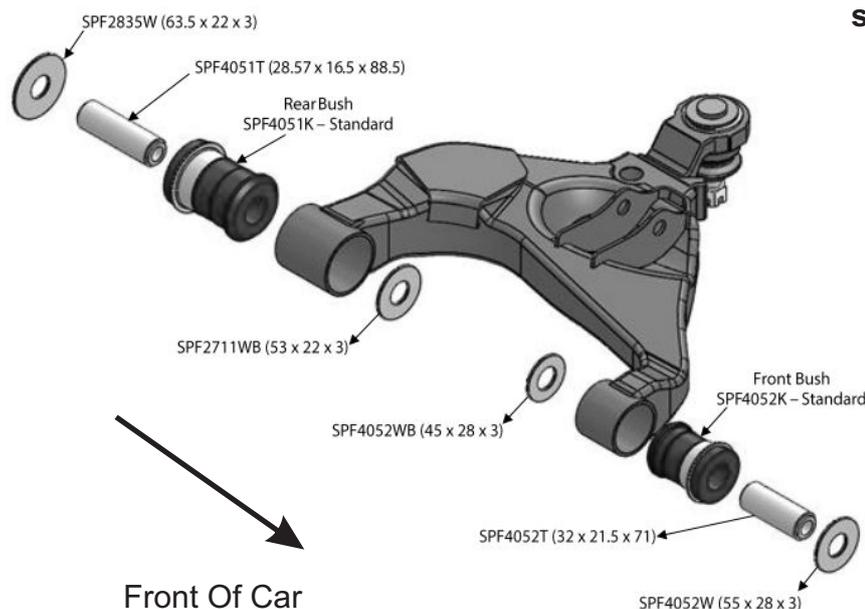
- Press bushing all the way until the flange touch's the eye.
- Grease bushing internal diameter and side faces with supplied grease only.



- Push in supplied steel tubes into greased bushing.

Note supplied washers and their spec on page 1.

- Re-assemble arm and bolt to car with all washers in place.
- A wheel alignment is required immediately after install.
- Re-check all bolts after 100kms travelled.



It is recommended that a licenced workshop or tradesperson carry out the above procedure and that workshop manual and relevant safety procedures are followed in addition to the above.