

## FITTING INSTRUCTIONS

# Rear Lower Trailing Arm Front Bushes

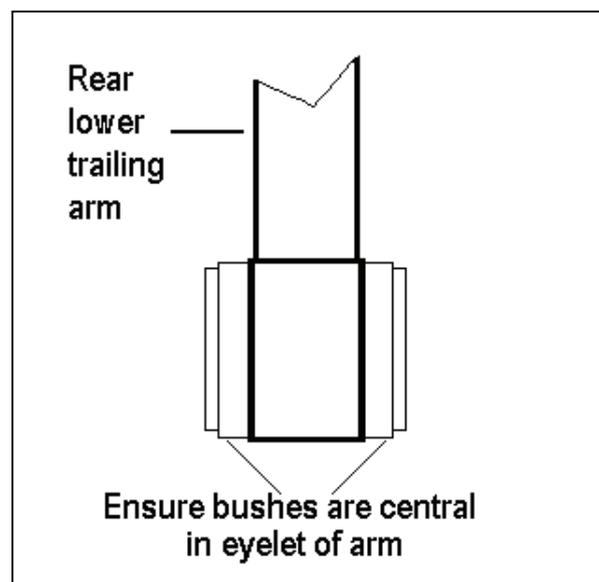
## Suits: Chrysler 300C & Dodge Magnum

### Contents:

Replacement Bushes 6281A	x 2	Grease Satchel	x 1
Crush Tubes	x 2	Fitting Instructions	x 1

**N.B:** These instructions should be used in conjunction with workshop manual.

1. Raise the vehicle and support on chassis stands.
2. Remove the rear road wheels.
3. Unbolt the rear trailing arm mount bolts.
4. Remove the rear trailing arm from the vehicle.
5. Take note of the installation position of the bush in the arm.
6. Using a suitable press and tools, press the bush out of the trailing arm and discard.
7. Remove any sharp edges or burrs from the eyelet. Repair or replace as necessary.
8. Install the replacement bush into the arm and press in, making sure the bush is centred. (refer image below)
9. Lubricate the bore and operational surfaces of the replacement bushes and install the crush tube into the bush.
10. Re-install the trailing arm into the original position.
11. Re fit road wheels.
12. Lower vehicle and allow it to settle.
13. Carry out wheel alignment.
14. Road test vehicle.



**N.B:** It is recommended that a licenced workshop or trades person carry out the above procedure and that workshop manual and relevant safety procedures are followed in addition to the above.