

Installation Guide

REAR FRAME BUSHINGS

Z5389

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(Always refer to the current catalogue for complete application listings)

N.B: This installation guide should be used in conjunction with the workshop manual.

FIGURE 1

Remove rear frame assembly from the vehicle and support on a bench or suitable stands.



FIGURE 2

Using a suitable drill bore a pilot hole through the rubber bushing between the steel inner tube and outer shell. This will allow access using an air saw to cut through the outer steel shell.

Note: Care must be taken NOT to damage the inside of the frame eye with the air saw during cutting.



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FIGURE 3

- Once the OEM bushings have been removed install the supplied top bushings into the frame eyelet.
- These are indicated on the bushing as '68686 TOP'



FIGURE 4

- Lubricate the bore of bushing 68688 and install the lower frame front bushing into the front frame eyelet.
- These are indicated on the bushing as '68688 FRT LWR'



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FIGURE 5

- ✍ Lubricate the bore of bushing 68687 and Instal the lower frame rear bushing into the rear frame eyelet.
- ✍ This is indicated on the bottom face of the bushing marked '68687 REAR LWR'



FIGURE 6

- ✍ Instal the sub frame back into the vehicle as required.
- ✍ Re-Torque all bolts to manufacturers specifications.

