

# Installation Guide

## REAR FRAME BUSHINGS

Z5279

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*(Always refer to the current catalogue for complete application listings)*

**N.B:** This installation guide should be used in conjunction with the workshop manual.

#### **FIGURE 1**

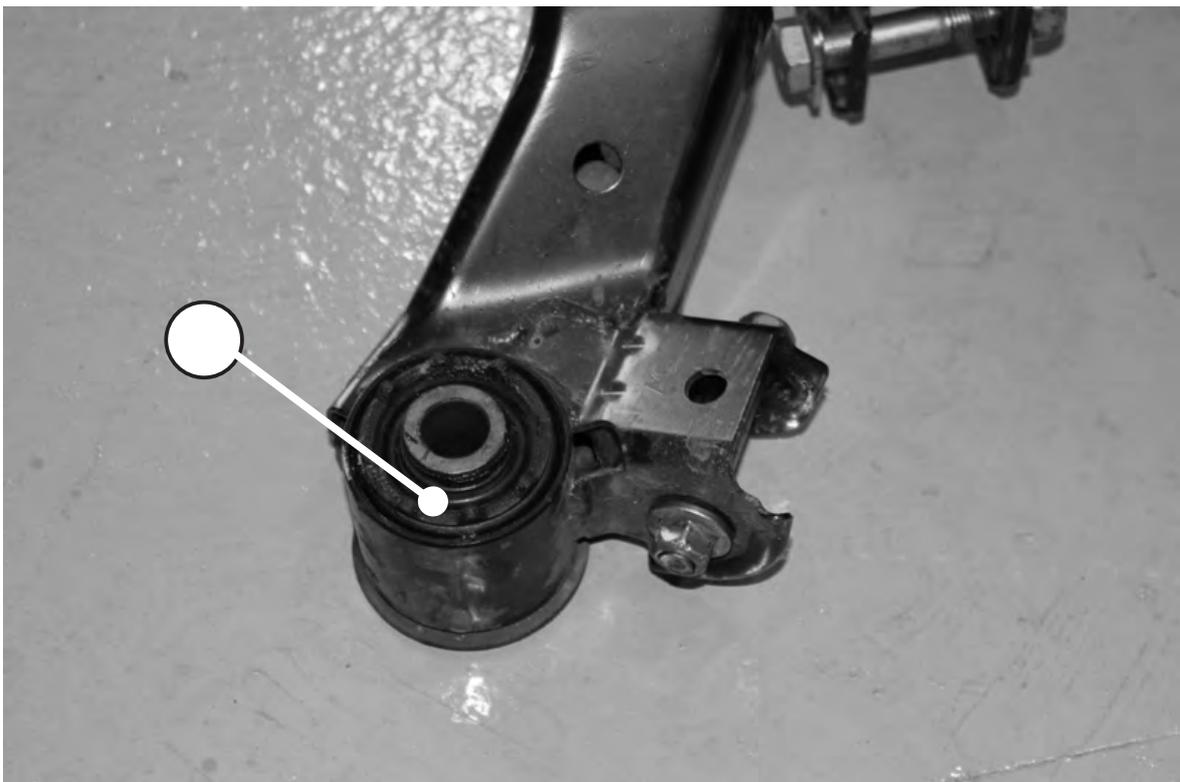
Remove rear frame assembly from the vehicle.



#### **FIGURE 2**

Using a suitable drill bore a pilot hole through the rubber bushing between the steel inner tube and outer shell. This will allow access using an air saw to cut through the outer steel shell.

*Note: Care must be taken NOT to damage the inside of the frame eye with the air saw during cutting.*



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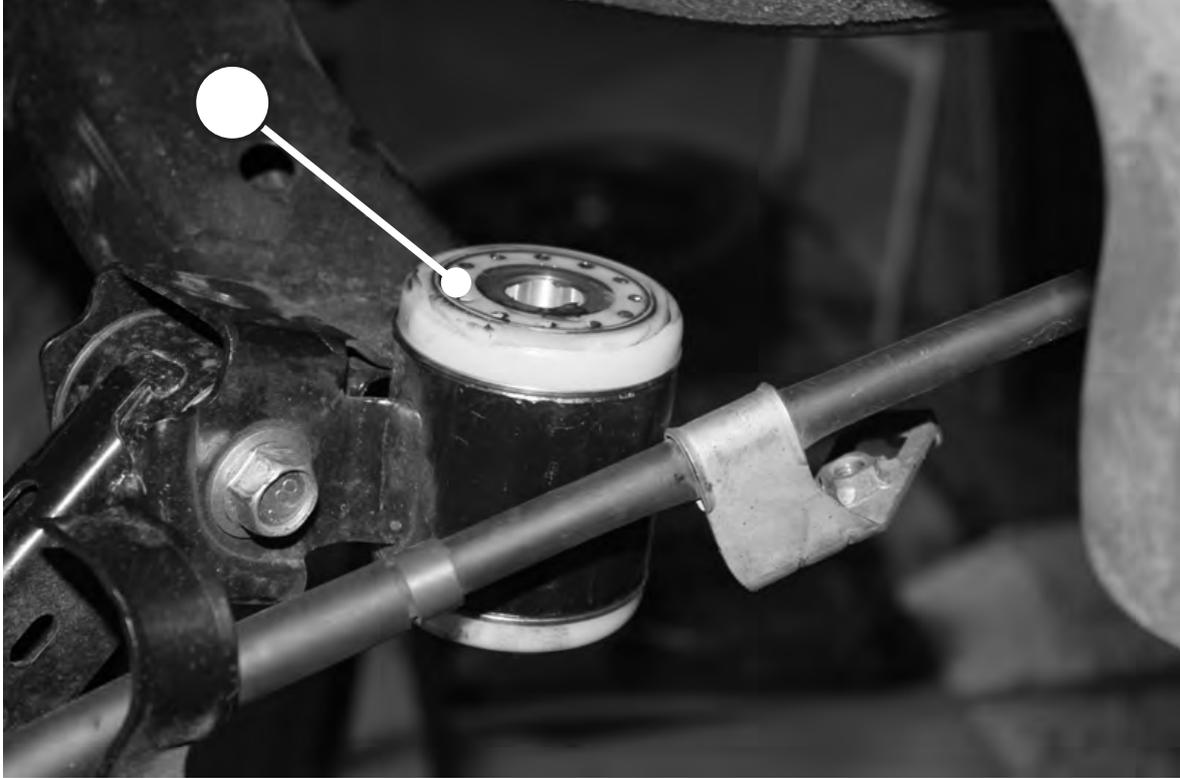
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**FIGURE 3**

Once the OEM bushings have been removed install the supplied bushings into the frame eyes ensuring the flat faced bushing is installed into the top of the frame eye.



**FIGURE 4**

Install the lower frame bushing into the frame eye. This is indicated by the contour in the bushing face which matches the shape of the OEM retaining washer. Grease bushing bore and flange faces and install supplied tubes.



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**FIGURE 5**

✍ OEM washer fitted to the front upper frame eye bushing is not required during installation.



**FIGURE 6**

✍ Re-Torque all bolts to manufacturers specifications.

