

Fitting Instructions

Rear Differential Front Bushing

Code: Z5334

Application:

FORD FALCON/TERRITORY:

BA, BF and FG Falcon / SX and SY Territory

Always refer to current catalogue for complete application listing.

Kit Contents:

1. 2 x Bushings
2. 2 x washers
3. 1 x grease

- Falcon only - remove the rear seat base and disconnect the wheel speed sensors.
- Place vehicle on a hoist and safely raise.
- Remove the rear wheels and brake caliper bolts and secure calipers out of the way.
- Remove the exhaust hanger (located above tail-shaft).
- Before removing the tail shaft, mark its location along with any balance weights.
- Disconnect the hand brake cable.
- Support the lower controls and remove the lower shock mounts.
- Support the cradle with jack stands or a bench before unbolting cradle and control blade bolts.
- Be mindful of the control blade bushing as you lower the sub frame to prevent spring back.



Image 1



Image 2

- If there is a heat shield (turbo models) drill out rivots and lift out of the way - see image 1.
- Unbolt the 2 out-rigger bushing bolts - see image 2.

- **IMPORTANT** - Please read page 2 prior to removing old bushings.
- Proceed to cut the bushing outer shell with an Air-Hacksaw. Alternatively an Air-Chisel can be used to pry between the sub-frame and outer shell - see image 3.



Image 3

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PRIOR TO REMOVING OLD BUSHINGS - CONFIRM OLD BUSHINGS ARE PRESSED IN EQUALLY.
It is evident on some models that the LH (passengers side) bushing will be pressed in 3-4mm further than the RH side. If this is the case, press replacement bushings in the same depth.

- Once the shell has been completely cut, it will loosen and push out - see images 4 and 5.
- Be sure to clean sub frame eyelet of any dirt or sharp edges.



Image 4



Image 5

Note top of replacement bushing prior to install

- Prior to installing new bushing, note 'TOP' stamped into bushing face along with a dot above to assist with fitment - see image 6.
- Note the leading edge on the steel shell to aid with initial install into sub-frame.



Image 6

Note leading edge on steel shell to aid with initial install into sub-frame.

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- The replacement bushings can be pushed in with the use of a hammer, a thick piece of flat steel and steel pipe that is similar in size to the bushing - see images 7 and 8. Be mindful to not damage the bushing in the process. Alternatively use a mechanical press to push bushings in place.



Image 7



Image 8

Important - Install the supplied washer between bushing and OE bolt.

- The supplied washers (2x) must be placed between bushing and OE bolt - see image 9.
- Tighten all bolts to manufacturers specifications.

- Re fit heat shield with new rivots.
- Re install cradle to vehicle.



Image 9

NOTE: When re installing cradle be sure cradle is pushed back away from the fuel tank before tightening bolts.