

## Instructions Front Control Arm Rear Bushing - Caster **Improvement**

Note - This instruction sheet should be used in conjunction with the workshop manual and proper safety procedures followed.

> **Application** - Hyundai Excel - X3 1994-1999

(Refer current catalogue for complete listing)

Contents - Bushing 1197 x1

- Bushing 1197A x1
- Steel tube 24x18.5x52mm
- Grease

Raise vehicle evenly and safely support.

Never rely on a Jack only

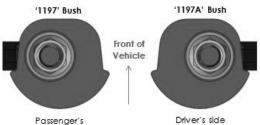
- Proceed to remove front wheels and un-bolt front control arms.
- Un-bolt and remove the rear rubber bushing.

## Check front bushing condition whilst arm is out

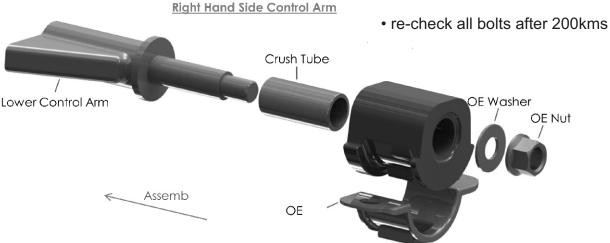
- Refer Rh diagram instal new bushings 1197 and 1197A.
- Grease bushing internal diameter with supplied grease only.

Note - thick flange faces front of vehicle.

Kit #1197AK - Double Offset Passenger and Driver's side caster increase



- Re-fit arm to vehicle with original bolts.
- A wheel alignment will be required immediately after install.



It is recommended that a licenced workshop or tradesperson carry out the above procedure and that workshop manual and relevant safety procedures are followed in addition to the above.