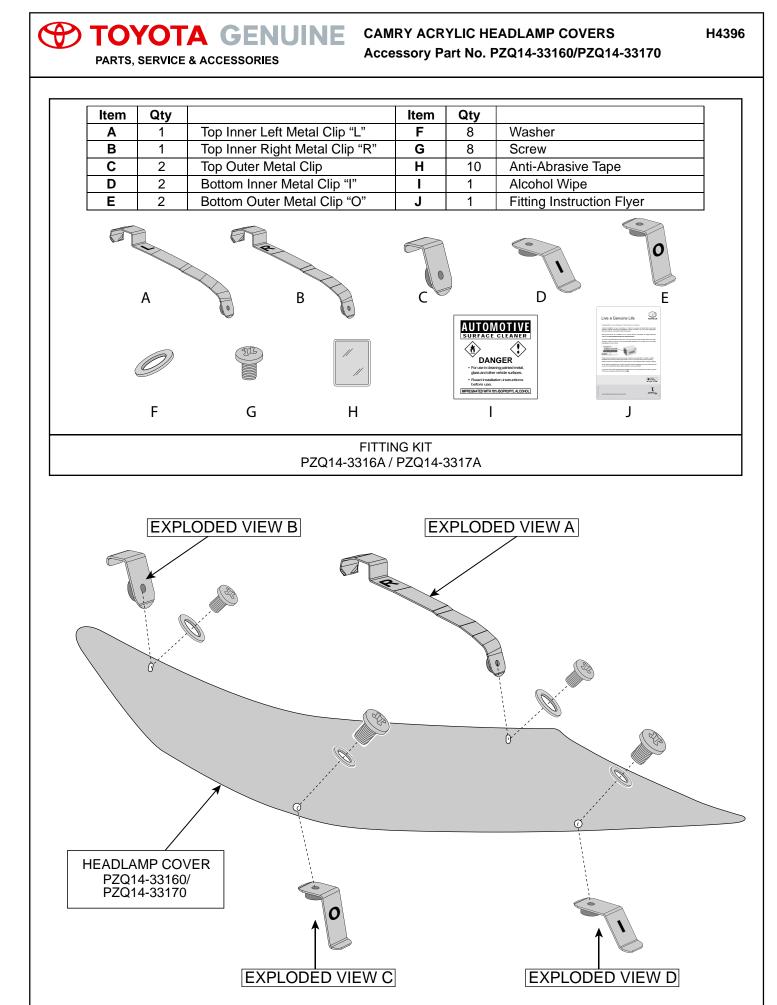
PARTS, SERVICE & ACCESSORIES						
CAMRY November 2017 Production Onwards						
ACRYLIC HEADLAMP COVERS						
Installation Instructions						
Accessory Part No. PZQ14-33160/PZQ14-33170				Installation Time: Approx. 15 mins		
Place these instructions in vehicle's glove box after installation is complete						
Care Instructions:						
Do not slam bonnet.						
water solution.						
			Oti	Derteurster	-	
	Item	Component Name	Qty	Part number	-	
	1	Headlamp Covers Set	1	PZQ14-33160/ PZQ14-33170		
		Top Inner Left Metal Clip "L"	1			
		Top Inner Right Metal Clip "R"	1			
		Top Outer Metal Clip	2			
	2	Bottom Inner Metal Clip "I"	2			
		Bottom Outer Metal Clip "O"	2	PZQ14-3316A/ PZQ14-3317A		
		Washer	8			
		Screw	8			
		Anti-Abrasive Tape	10			
		Alcohol Wipe	1			
		Fitting Instruction Flyer	1			



LHS part is mirror image



CAMRY ACRYLIC HEADLAMP COVERS Accessory Part No. PZQ14-33160/PZQ14-33170

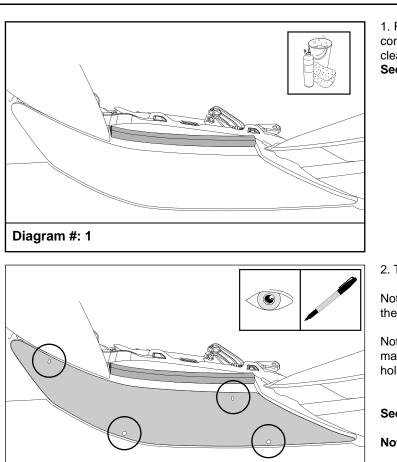


Diagram #: 2

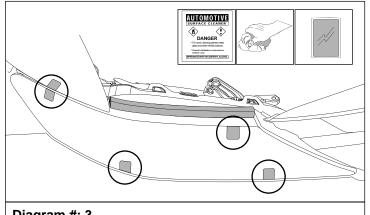
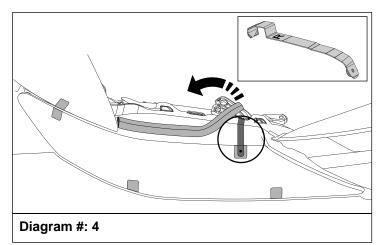


Diagram #: 3



1. Read installation instructions thoroughly before commencing installation. Open the bonnet and thoroughly clean and dry headlamps and surrounding areas. **See Dia #1.**

2. Trial fit the Headlamp Cover centrally on the headlamp.

Note the slots at the top of the Headlamp Cover and mark these locations onto the headlamp assembly.

Note the holes at the bottom of the Headlamp Cover and mark these locations onto the bumper directly below the holes.

See Dia #2.

Note: Use a Non-Permanent Marker.

3. At the previously noted and marked slot and hole positions, clean the headlamp lens and fender with the alcohol wipe provided. Remove any residue with a clean dry cloth.

Fit the Headlamp Cover centrally on the headlamp, holding it approximately 1-2cm off the headlamp surface.

Adhere the anti-abrasive tape strips provided to all slot and hole positions and on the fender opposite the top outer clip. Approximately two thirds of the abrasion resistant tape should be on the headlight surface. **See Dia #3.**

4. At the previously noted and marked top inner slot position, carefully unpeel the top seal from the headlight and fit the metal clip to the top of the headlamp. Lower and re-adhere the seal to the headlight over the clip.

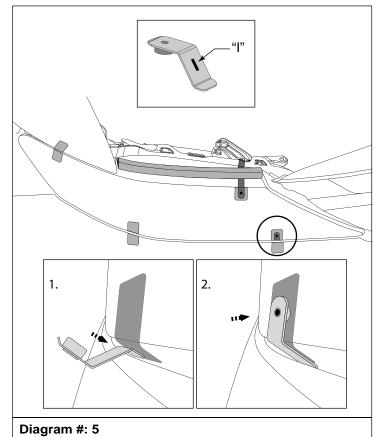
Ensure that the metal clip is located on the anti-abrasive tape strip and not on the headlamp lens. **See Dia #4.**



TOYOTA GENUINE

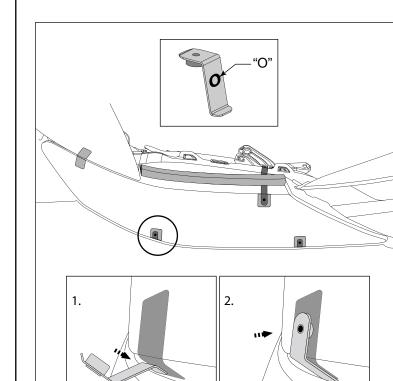
CAMRY ACRYLIC HEADLAMP COVERS Accessory Part No. PZQ14-33160/PZQ14-33170

PARTS, SERVICE & ACCESSORIES



5. At the previously noted position, fit the Bottom Metal Inner Clip "I" between the bumper and headlight assembly.

Ensure that the metal clip is located on the abrasion resistant tape and not on the headlight lens. **See Dia #5.**



6. At the previously noted position, fit the Bottom Metal Outer Clip "O" between the bumper and headlight assembly.

Ensure that the metal clip is located on the abrasion resistant tape and not on the headlight lens. **See Dia #6.**

Diagram #: 6



CAMRY ACRYLIC HEADLAMP COVERS Accessory Part No. PZQ14-33160/PZQ14-33170

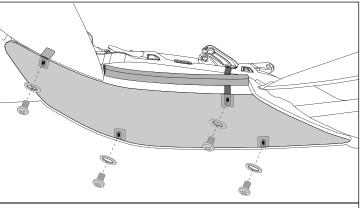
H4396

PARTS, SERVICE & ACCESSORIES

7. At the previously noted position, fit the Top Outer Metal Clip between the Fender and headlight assembly.

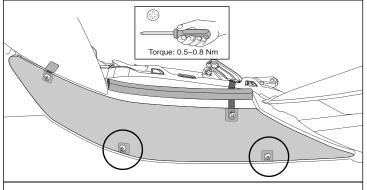
Ensure that the metal clip is located on the abrasion resistant tape and not on the headlight lens. See Dia #7.





8. Loosely secure the Headlamp Cover to the two bottom metal clips and two top metal clips with the screws and washers provided. See Dia #8.

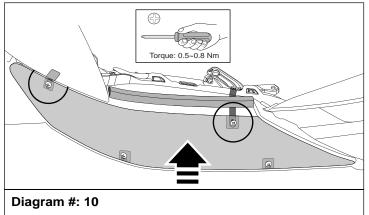




9. Tighten the two bottom metal clip screws to the specified torque setting. See Dia #9.

Note: Ensure torque setting 0.5~0.8Nm is used.

Diagram #: 9



10. Tighten the two top metal clip screws to the specified torque setting, while applying upwards pressure to the Headlamp Cover. See Dia #10.

Note: Ensure torque setting 0.5~0.8Nm is used.



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PARTS, SERVICE & ACCESSORIES

11. Ensure the top screw is as close to the bottom of the vertical Headlight Protector slot as possible. **See Dia #11.**

IMPORTANT: Conduct final inspection, ensuring all screws are tightened, and clips are correctly installed and not touching the headlamp surface.

TO REMOVE : Remove screws and washers, then remove Headlamp Cover from the Headlamp Assembly.

Diagram #: 11