

## CURTAIN - SEPARATION CABIN

### Installation Manual

Place these instructions in vehicle glovebox after installation is complete.

**Toyota Part Number:** PZQ51-75021

**Model :** Hiace LWB - July 2013 Production Onwards

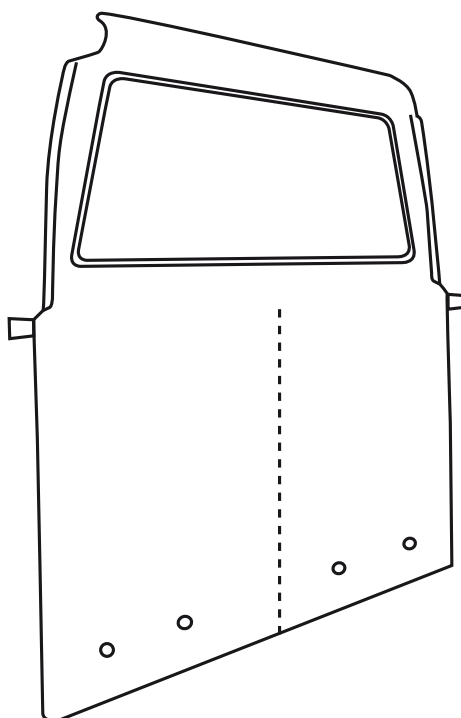
**Installation Time:** 40 mins

#### Important

- Please read these instructions carefully before installation, paying special attention to all Note & Caution notes. Failure to do so may result in damaged parts or injury to the installer or customer.
- Regularly inspect curtain for wear, damage and curtain misalignment.
- Adjust alignment if curtain twists or moves from its original, centrally aligned position.

#### WARNING!

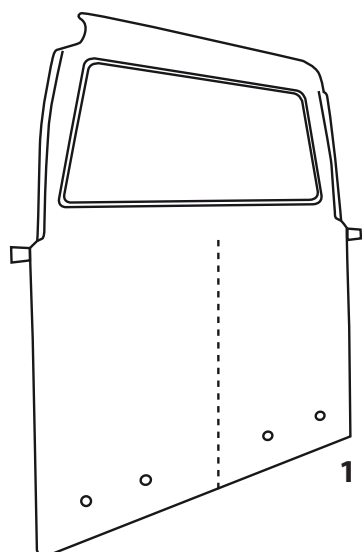
- This **Curtain - Separation Cabin** suits **Australian Spec Toyota Hiace LWB** - August 2010 production Onwards
- Install curtain exactly as described in installation instructions. Incorrect installation may cause curtain to fall during driving and can result in injury or death.
- If during normal usage, the curtain is damaged, **DO NOT** repair. It must be replaced.
- DO NOT lean back (recline) driver or passenger seat** after curtain installation, as this may cause curtain to fall during driving and can result in injury or death.



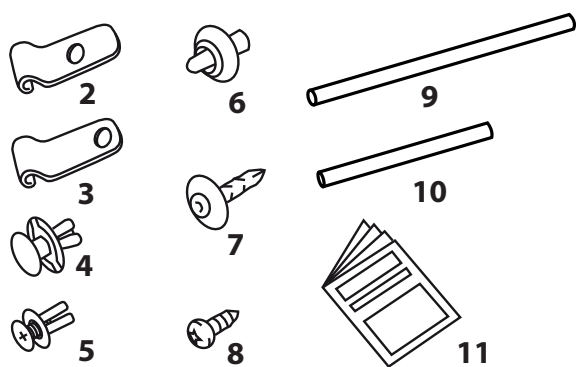
#### Care Instructions

- When soiled or stained, we recommend using warm water slightly dampened clean cloth to wipe away any stains.
- Drip dry in shade only.
- Do not machine wash or tumble dry.
- Please note that the curtain **must** be re-fitted as per these instructions

## PARTS LIST



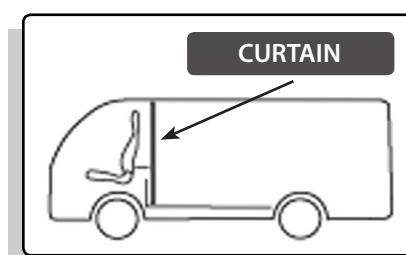
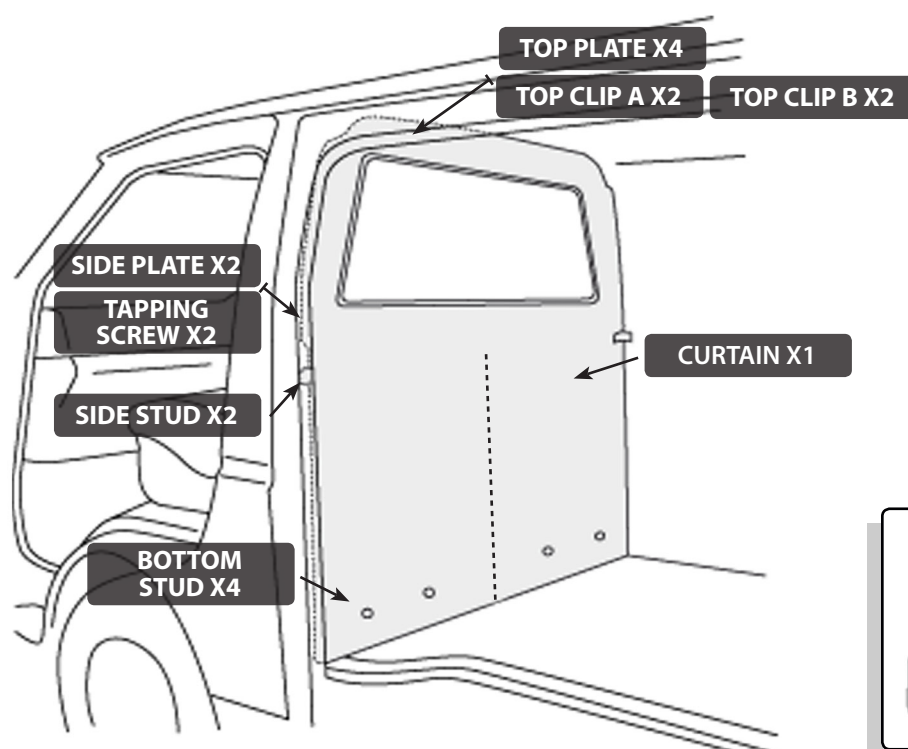
ITEM	PART NAME	QUANTITY
1	Curtain	1
2	Top Plate	4
3	Side Plate	2
4	Top Clip A	2
5	Top Clip B	2
6	Side Stud	2
7	Bottom Stud	4
8	Tapping Screw	2
9	Rod A	1
10	Rod B	2
11	Installation Manual	1



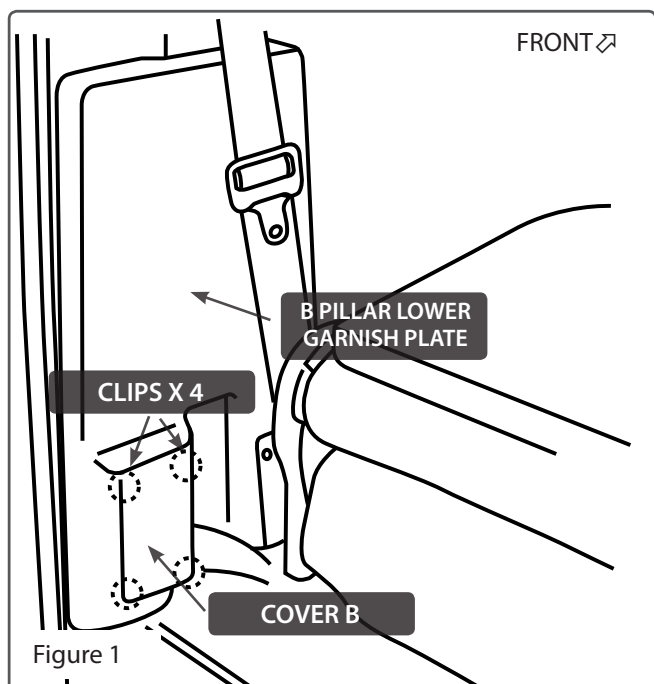
## TOOLS LIST

- General Tools (i.e. screwdriver, wrench)
- Clip Remover
- Drill 3, 4, 6 (mm diameter)
- Masking Tape
- Anti-rust paint
- Centre Punch
- Plastic Hammer
- Clean Cloth
- Magnet

## INSTALLATION OVERVIEW

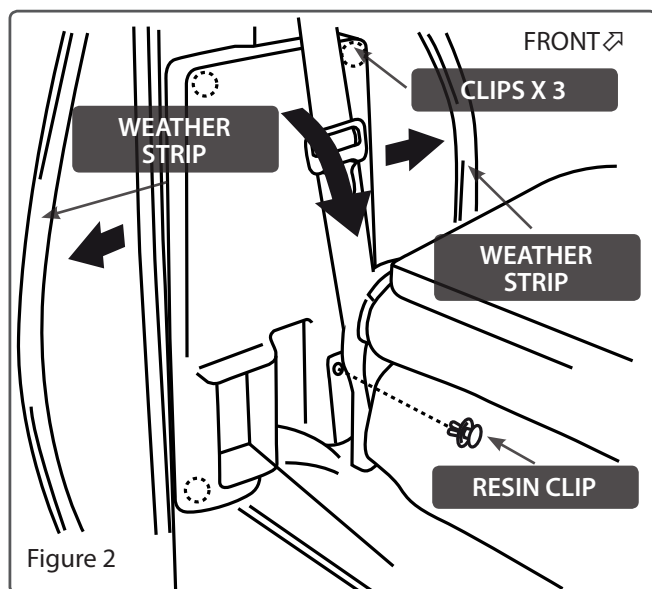


## PROTECTION OF SEAT BELT MECHANISM (COVER WITH CLOTH)



1. Remove cover B (4 clips).

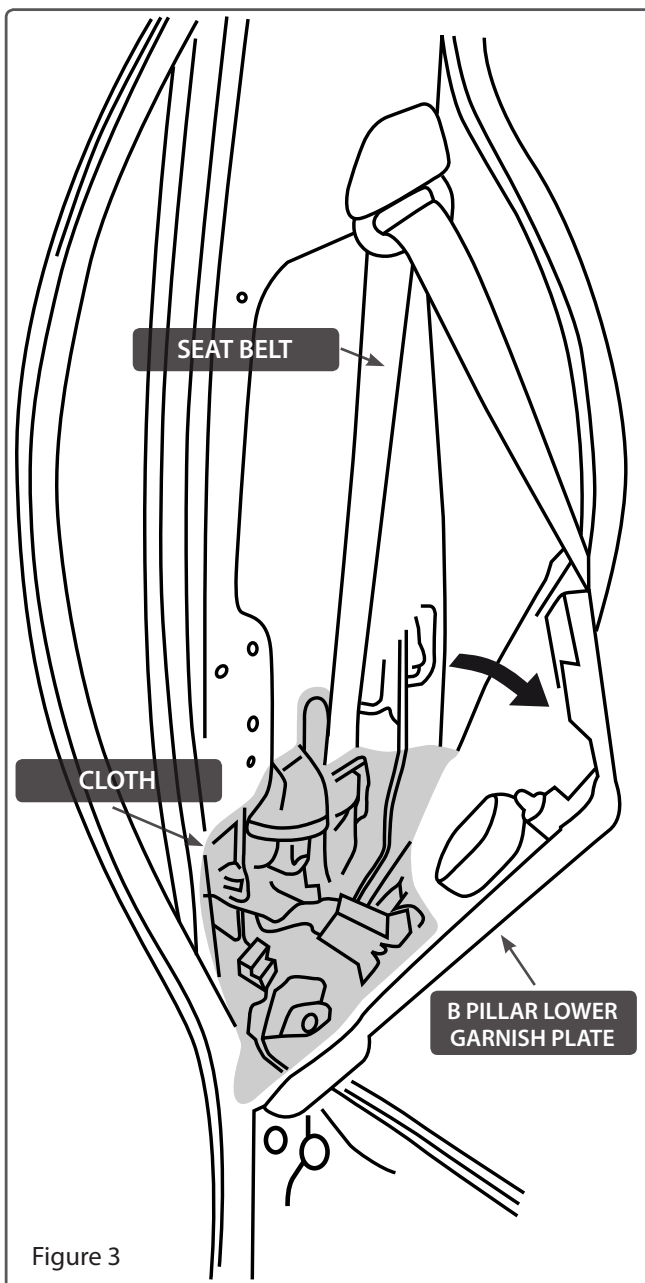
**NOTE: There is no cover B on the RHS**



2. Pull off weather strips.
3. Remove resin clip & 3 clips then pull back pillar lower garnish plate (no need to fully remove).

**NOTE: Repeat process on RHS**

**NOTE: There is no resin clip on RHS**



4. Cover all parts (as shown in figure 3) using the clean cloth to prevent metal & plastic debris going to these parts (from drilling in step 4 & 6).
5. Reposition garnish plate.

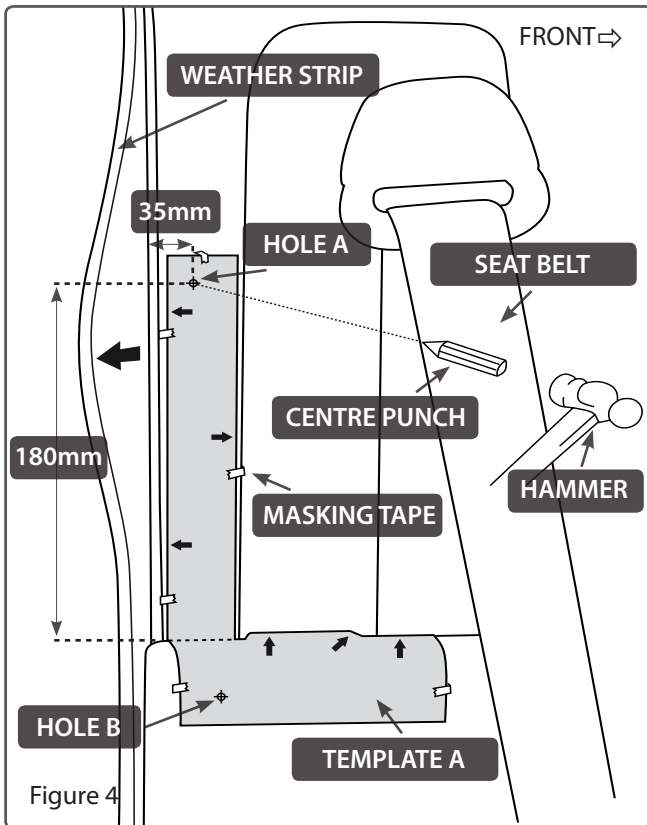
**NOTE: Repeat process on RHS**

## INSTALLATION OF SIDE PLATE & SIDE STUD (LHS)

**NOTE:** Templates can be found on page 11 & 13.

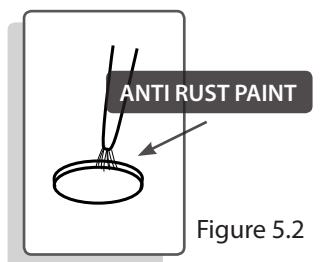
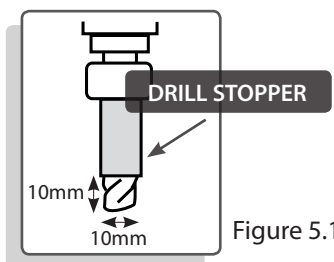
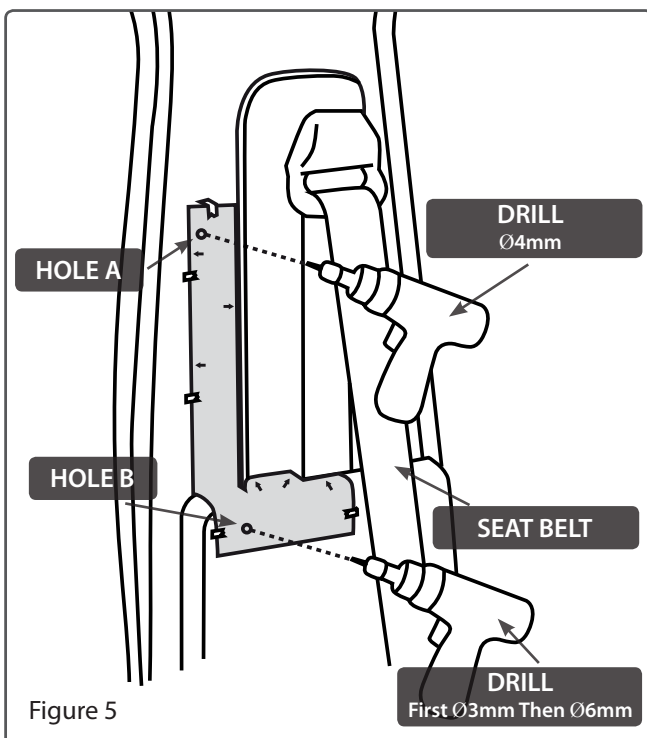
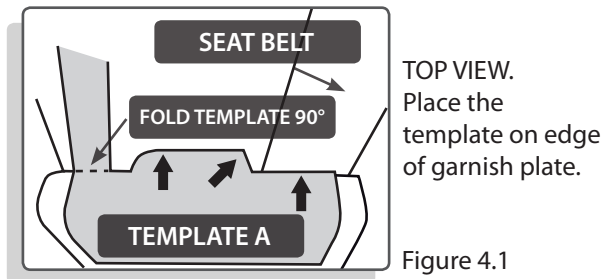
**CAUTION:** Before using the templates check first that the printed templates are to scale.

**NOTE:** All instructions should be repeated on the RHS



1. Cut out and apply template A in position as shown in figure 4 using masking tape. With weather strip pulled off, cross reference Hole A from edge of metal pillar (35mm) & edge of garnish plate/fold line (180mm) as shown in figure 4.
2. Using the centre punch and plastic hammer create a small indent at the centre point of the cross (Hole A) as shown in figure 4.

**NOTE:** Repeat process on RHS using template B



3. To prevent over drilling, make a stopper with the masking tape to the drill bits as shown in figure 5.1. (Do this for 3, 4 & 6 mm drill bit).
4. Drill 4mm hole on the marking made by using centre punch (Hole A) as shown in figure 5.
5. Apply anti-rust paint on 4mm hole as shown in figure 5.2.
6. Drill 3mm hole on the marking made by using template A (Hole B). Then make the hole bigger using 6mm drill as shown in figure 5.

**NOTE:** Repeat process on RHS using template B

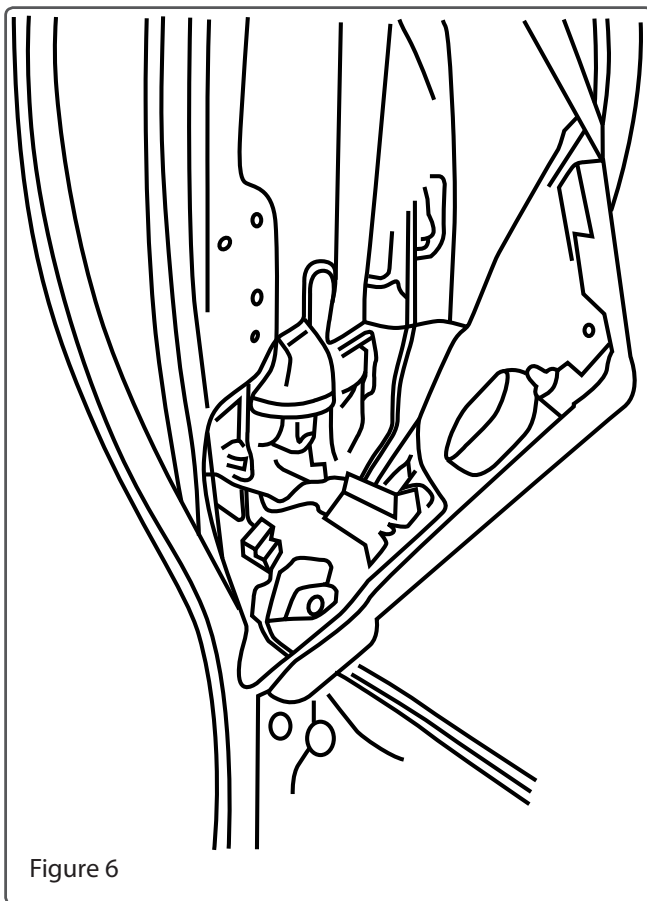
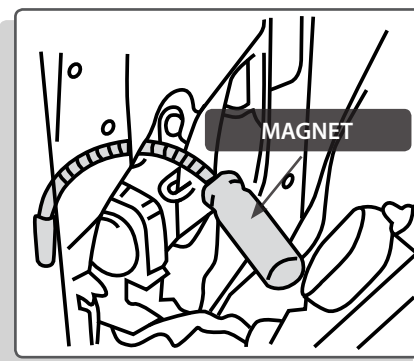


Figure 6



7. Pull back garnish.
8. Carefully remove the cloth making sure all debris remains on cloth.
9. Use a magnet to remove any excess metal powder (from drilling).
10. Re-install B pillar lower garnish plate and weather strip back in place.
11. Remove template A.

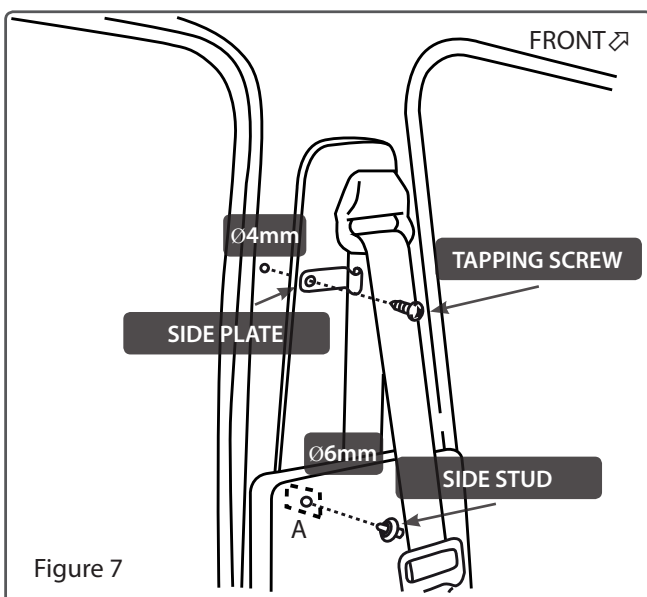


Figure 7

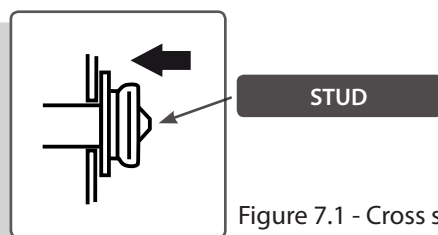
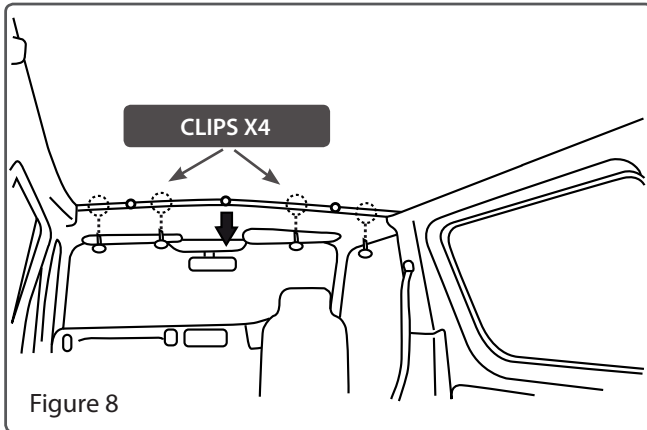


Figure 7.1 - Cross section A

12. Screw (8) side plate(3) into 4mm hole (make sure hook on plate is facing front of vehicle) as shown in figure 7.
13. Using the plastic hammer press fit side stud (6) into 6mm hole (pillar lower garnish plate) as shown in figure 7.1

## INSTALLATION OF TOP PLATES & BOTTOM STUDS



1. Remove 4 clips from roof using clip remover.

**NOTE: Remove 4 of 7 clips**

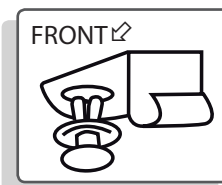
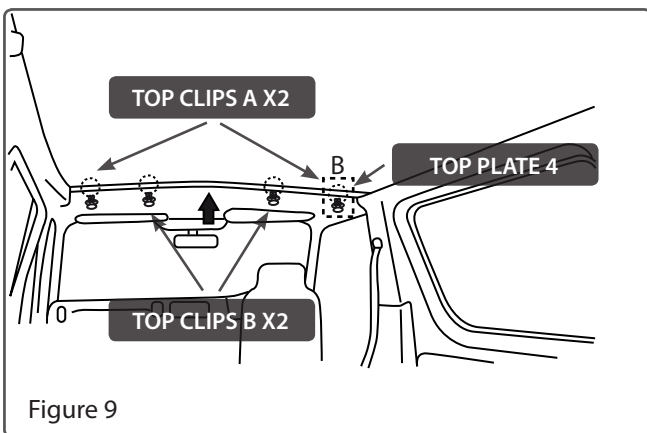
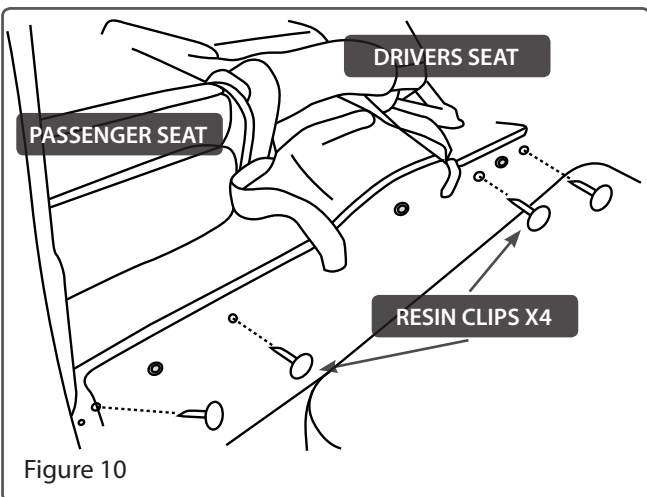


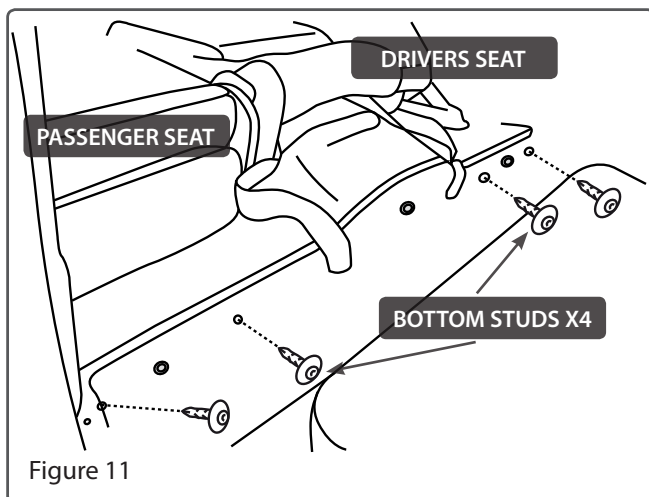
Figure 9.1 - Section B

2. Install top plates (2) (x4) with top clips A & B (4 & 5) (x4) as shown in figure 12 (make sure hook on plate is facing the back of vehicle).



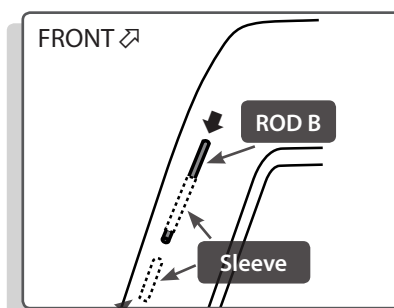
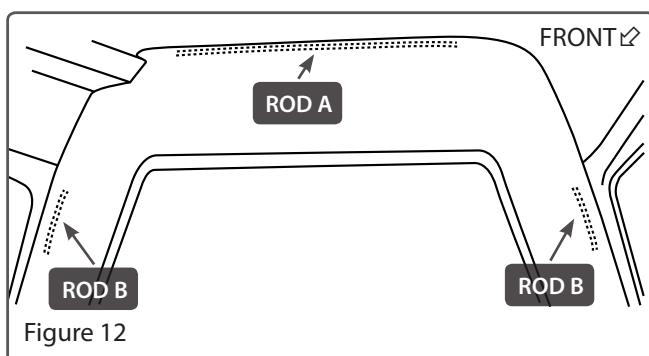
3. Remove bottom resin clips (x4) using the clip remover.

**NOTE: Remove 4 of 7 clips**

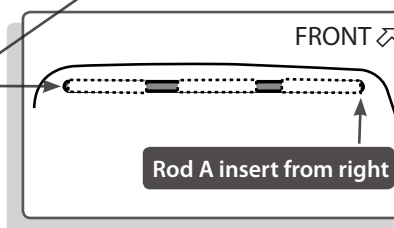


4. Install Bottom Studs (7) (x4) as shown.

## CURTAIN PREPARATION



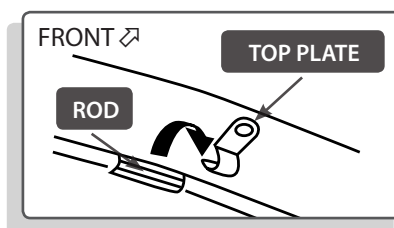
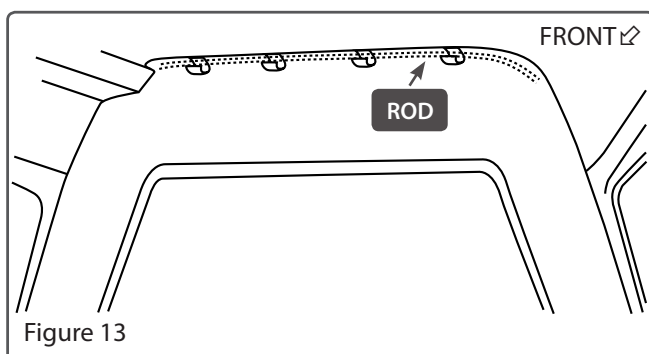
Ensure the rod is pushed all the way to the end of the sleeve



1. Insert Rod A (x1) and Rod B (x2) into curtain slot positions as shown in Figure 12.

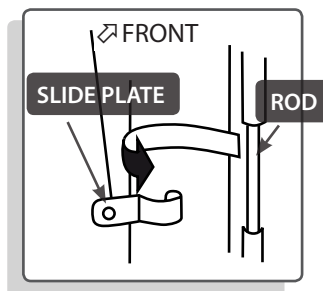
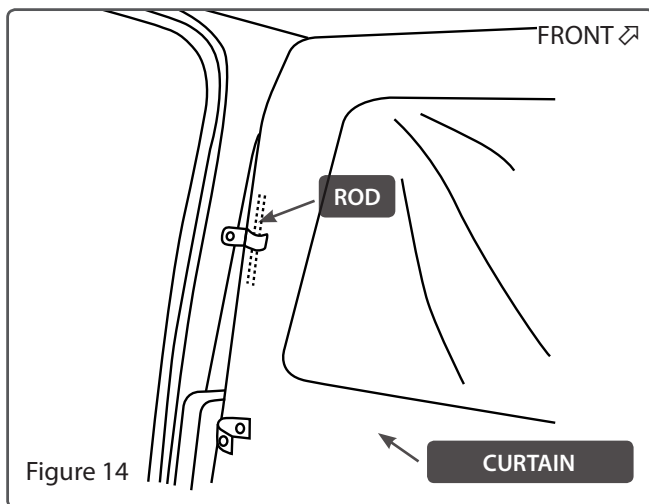
**NOTE:** Ensure there are no creases in the curtain due to rod insertion

## INSTALLATION OF CURTAIN



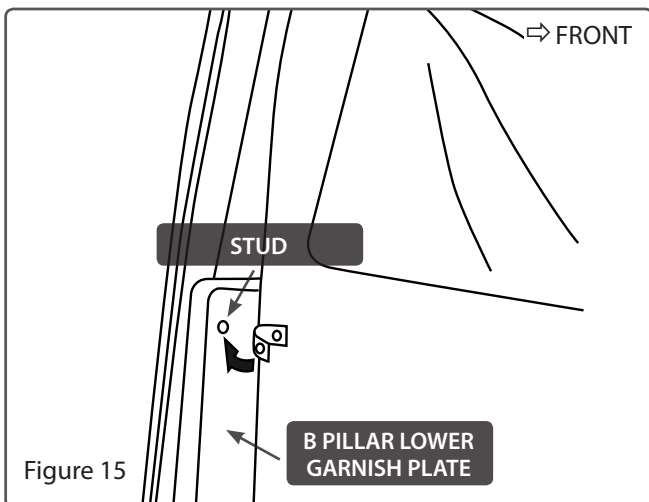
1. Hang the curtain's exposed rods (x4) on the top plate (2) (x4) hooks as shown in figure 13.1.



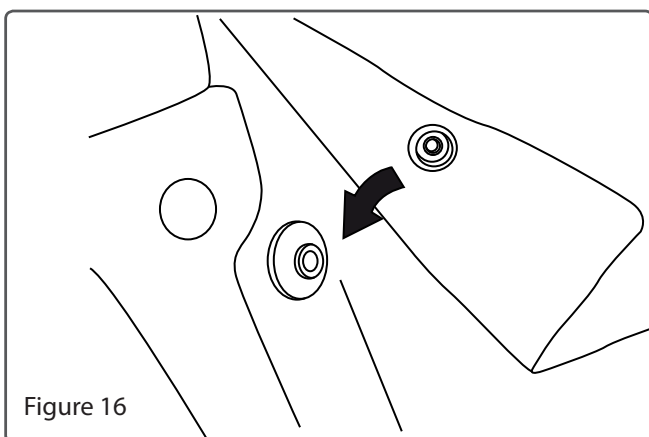


2. Fold back curtain to expose rods and attach to the side plate (3) as shown in figure 14.1

**NOTE: Repeat process on RHS**



3. Attach buttons on curtain to side Studs (x1 on each side of curtain)



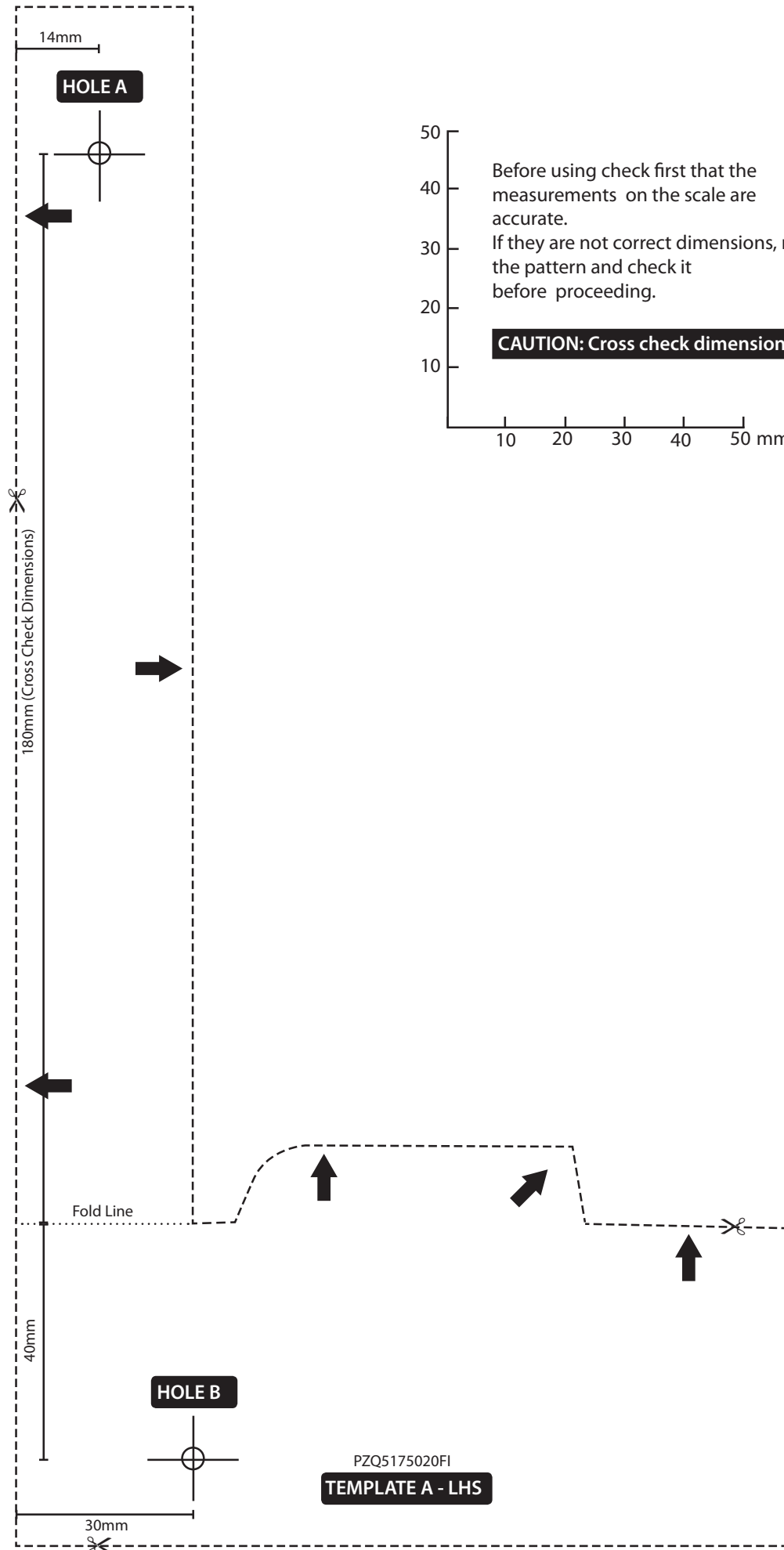
4. Attach the buttons on curtain to the bottom studs (x4)

## INSTALLATION COMPLETE

### FINAL CHECKS

- Check correct fitment of curtain rods on top plates (2) (x4) & side plates (3) (x2), making sure they sit secure on hooks.
- Check correct fitment of curtain buttons on side studs (6) (x2) & bottom studs (7) (x4), making sure they sit secure.
- Check that access to and functionality of all seat belts and buckles is not impeded by re-installation of Pillar Lower Garnish.
- Visually confirm that curtain hangs firm without abnormal stretching in any areas, if over stretching is present review installation instructions for possible cause.

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