

# FITTING INSTRUCTIONS

**Suits: 100 Series Landcruiser**

**LX470 Lexus**

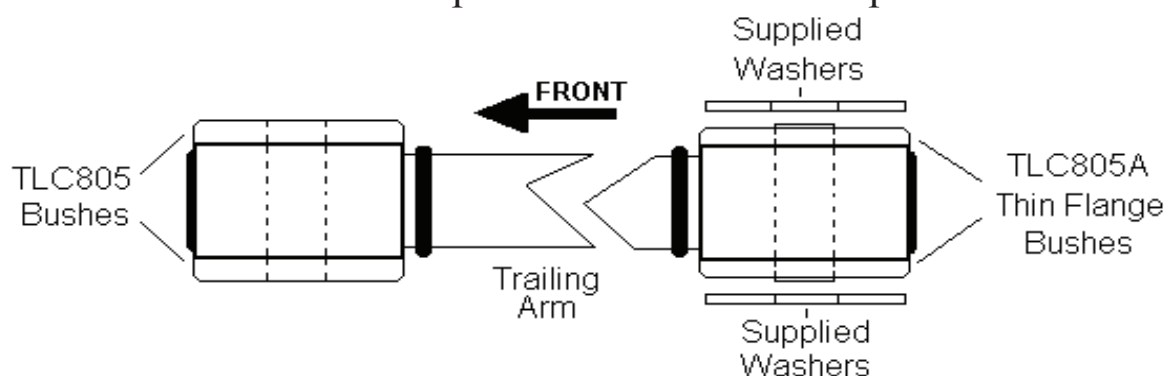
**Rear Trailing Arm - Lower**

## Kit Contents:

TLC805 Bush	x 4	T22.2x14.3x60 Crush Tube	x 4
TLC805A Bush	x 4	Washers	x 4
Instruction Sheet	x 1	Grease Satchel	x 1

**N.B: These instructions should be used in conjunction with workshop manual.**

1. Raise the rear of the vehicle and place chassis stands under the chassis of the vehicle and remove the rear wheels.
2. Support the differential housing with stands.
3. Remove the lower trailing arms and mark the front eye with a suitable marking pen.
4. Press out and discard the old bushes with a suitable press tool.
5. Clean and inspect the arm for rust, pitting, rubber deposits and cracks. Replace as necessary.
6. Fit the **TLC805 (THICK FLANGE)** replacement bushes to the front eyelet.
7. **Note:** Only grease the internal bore and the flanges of the replacement bushes.
8. Fit the **TLC805A (THIN FLANGE)** replacement bushes to the rear eyelet
9. Refit the arms to the vehicle using the supplied washers at the rear eyelet to create a suitable working surface for the new bushes.
10. Tension all removed parts to manufacturers specifications.



**N.B: It is recommended that a licenced workshop or trades person carry out the above procedure and that workshop manual and relevant safety procedures are followed in addition to the above.**