Instructions Gearbox Bushing Insert

N.B: This instruction sheet should be used in conjunction with the workshop manual and proper safety procedures followed.

Application - VW and Audi Platform - Various models (Refer current catalogue listing)

Install Guide

1. Raise vehicle evenly and safely support.

Never rely on a Jack only

- Contents 1x insert 91103
 - 1x washer 38mm OD
 - 1x washer 83mm OD
 - Grease
- 2. Loosen and remove the bushing centre bolt as per image below.
- 3. Confirm bushing is in reasonable condition prior to pushing in Insert.
- 4. Check your engine mount design against image below this product is suited to the LH image (early vehicles). refer catalogue for other shape.
- 5. Apply the supplied grease to insert fingers to help with fitment.
- 6. Place the supplied large washer over the OE bolt, Then place the smaller washer over the OE bolt (on top of the large washer).
- 7. Bolt up to vehicle tighten bolt.
 The smaller washer will sit inside insert.

Check OE bushing design - this kit will suit early bushing



UP TO MID 2008





N.B: It is recommended that a licenced workshop or tradesperson carry out the above procedure and that workshop manual and relevant safety procedures are followed in addition to the above.