



Instructions

Front Control Arm - Caster Increase

N.B: This instruction sheet should be used in conjunction with the workshop manual and proper safety procedures followed.

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Application - Mazda 3 BM BN
- Mazda 6 GJ
- CX-5 KE GH

Always refer complete catalogue listing

Contents - Bushing 91465 x2
- Grease

This bushing kit will offer approx. 0.3-0.4 degrees of extra caster, in addition to a much firmer control arm location - offering much improved turn-in.

- Raise vehicle evenly and safely support.

Don't rely on a Jack only

- Proceed to remove front wheels and un-bolt front control arms.

A Press will be required to remove rear bushing from Arm.

- Place arm in Press and push out arm from bushing. The bushing may tear - so you may have to go a second time and press off the remaining part of bushing.

- Refer page 2 for bushing orientation prior to pressing in.



1. Place Press pressure on control arm spindle.

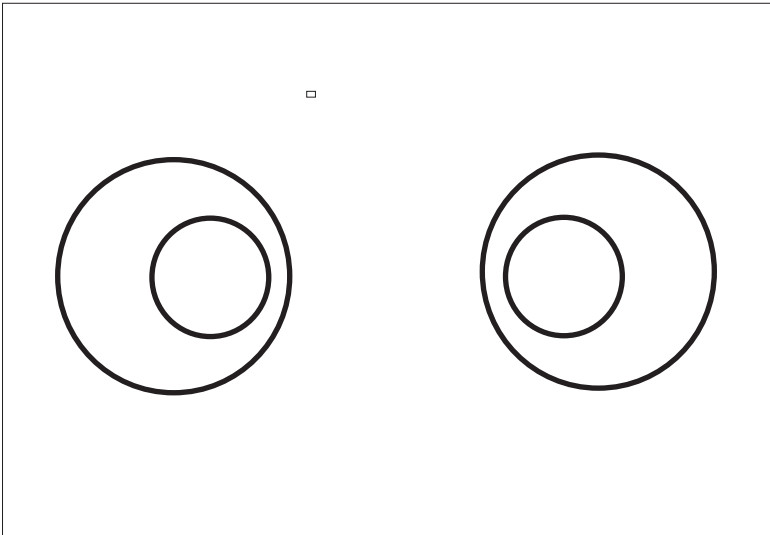
2. Continue to press shell bushing from housing.

N.B: It is recommended that a licenced workshop or tradesperson carry out the above procedure and that workshop manual and relevant safety procedures are followed in addition to the above.



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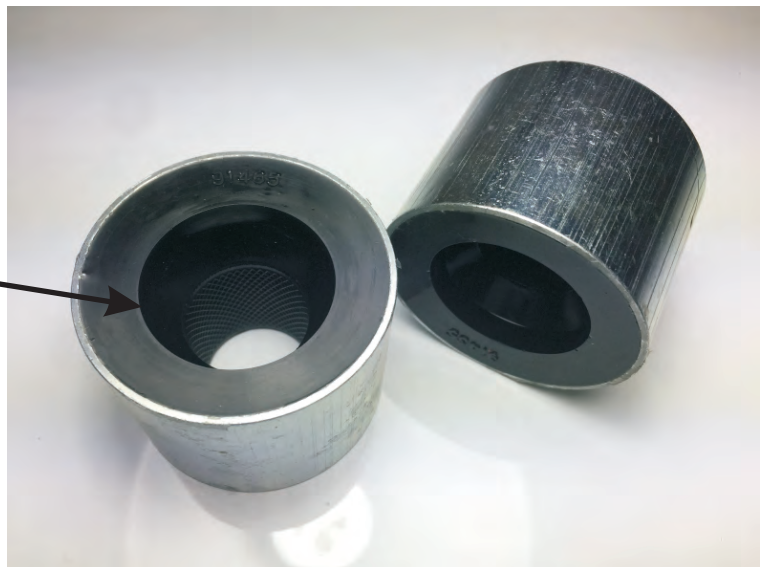
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- Note image from rear of vehicle
- offset bushing in horizontal plane

Push bushing towards outside of vehicle.

- Place larger ID of bushing towards front of vehicle.
- Grease bushing internal diameter with supplied grease only.
- Carry out a wheel alignment immediately after install.
- Re-check all bolts after 100kms.



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