INSTALLATION GUIDE

FRONT UPPER CONTROL ARM BUSHINGS

Suits: TOYOTA PRADO, HILUX, FJ CRUISER. LEXUS GX470

(Always refer to the current catalogue for complete application listings).

N.B.This install guide should be used in conjunction with the workshop manual.

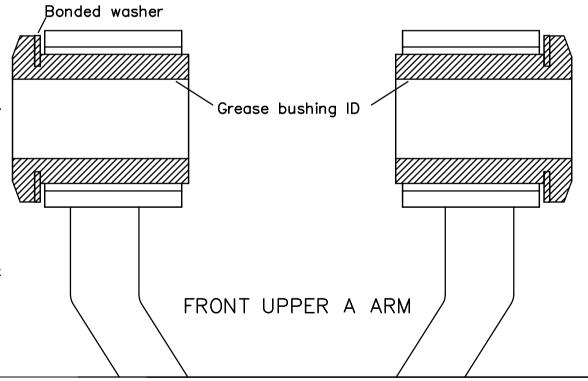
Note: For camber adjustment kit — wheel align vehicle and obtain specs prior to bushing removal.

Fitting instructions

- 1. Raise vehicle and safely support.
- 2. Remove the front upper control arms.
- 3. Remove the OE bushings by drilling through the rubber then cutting through the outer shell.

 Clean eyelets of any dirt/grease and sharp edges.
- Push new bushings into control arm eyelet from the outside until bonded washer is flush against eyelet.
- 5. Generously grease the ID and outer faces of bushings.
- 6. Push supplied steel tubes in position if fitting camber adjustment kit, place offset closest to the ball joint effectively shortening the arm.
- 7. Re install OE retaining bolt but do not tighten until vehicle is at ride height. Tighten to OEM specifications.
- 8. Carry out wheel alignment. For camber adjustment kit, confirm camber/caster change and fine tune with OE adjusters on the lower arm.

Note: Tighten main retaining bolt at ride height.



N.B. It is recommended that a licenced workshop or trades person carry out the above procedure and that workshop manual and relevant safety procedures are followed in addition to the above.