## Instructions Rear Diff Bushings

N.B: This instruction sheet should be used in conjunction with the workshop manual and proper safety procedures followed.

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Application - Ford Falcon AU Series - IRS vehicles Always refer complete catalogue listing

Contents - Bushings 69197 x2 - Bushing 69193 x1 - Bushing 69194 x1

- Flat washer x1

• Raise vehicle evenly and safely support.

Never rely on a Jack only.

## Note - these bushings can be replaced with sub-frame bolted in vehicle.

- Remove LH and RH hubs and drive shafts
- Disconnect Tail-shaft.
- Un-bolt and remove Differential
- careful of ABS wiring.

• The front bushing can be easily removed with a Chisel - hit down with a hammer.

Refer page 2 and 3 -



N.B: It is recommended that a licenced workshop or tradesperson carry out the above procedure and that workshop manual and relevant safety procedures are followed in addition to the above.



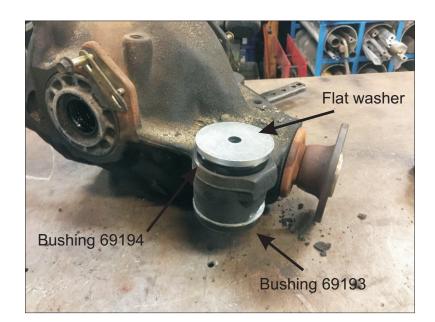
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- Bushing will dis-lodge as per image.
- Clean housing of any grease and dirt.





- Push in supplied bushing 69193 from below.
- Add bushing 69194 on top, followed by supplied flat washer.

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• Drill hole in rear bushings, then insert Air-hack saw and cut outer shell -

Once shell is completely cut, hammer bushing out.

Refer RH image.





- Once old bushings removed, clean eyelets from any greas and dirt.
- Using a threaded puller (refer LH image), pull in new bushings 69197.

- Bolt up diff with OE bolts.
- Re-fit drive shafts and hubs.
- Road test and re-check all bolts after 100kms travelled.



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