

# INSTALLATION GUIDE

## Heavy Duty Radius Rod Bushing

### **Application:**

Holden Commodore VB - VZ

### **Contents:**

2x larger bushings.  
2x smaller bushings with bonded washer.  
2x steel tubes.  
1x grease.



### **Instructions**

1. Raise vehicle evenly and safely support. Remove front wheels.
2. Un-bolt the front and rear Radius Rod nuts.
3. Un-bolt ball joint and lower inner bushing and remove Radius Rod and Control arm from vehicle.
4. Press or cut out the rear Radius Rod bushing (in Control Arm) - be sure the eyelet is clean. (Inspect the lower inner Control Arm bushing - it may be wise to replace to replace this also).
5. Place the supplied larger bushings in the Control Arm in the front side of arm - Refer Fig. 1 - using the supplied grease, grease the ID and face of bushing.
6. Push in the supplied steel tube. Using the OE washers, re-fit the Control and Radius Arm to vehicle.
7. Place the smaller bushing with bonded washer in the control arm in the rear side - Refer Fig. 2. Use the OE large nut and washer.
8. Tighten all nuts at ride height - a wheel alignment is recommended immediately.
9. Re-check all nuts and bolts after 100km travelled.



Front view of rear  
Radius Rod bushing

Fig.1



Fig.2



Rear view of rear  
Radius Rod bushing

**N.B:** It is recommended that a licenced workshop or trades person carry out the above procedure and that workshop manual and relevant safety procedures are followed in addition to the above.