

Instructions

Rear Swaybar Kit

N.B: This instruction sheet should be used in conjunction with the workshop manual and proper safety procedures followed.

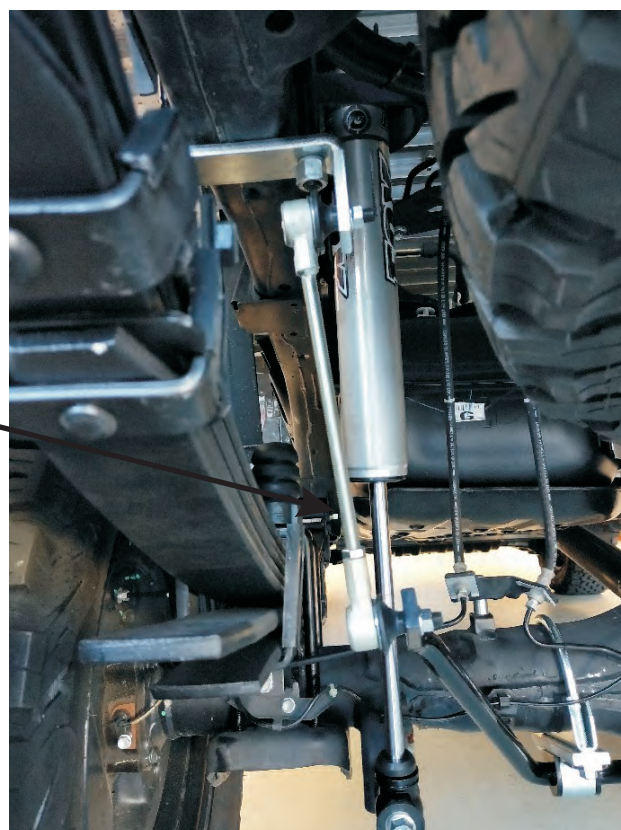
Application - Toyota Hilux 2015 - on
(Refer current catalogue listing)



- Start by hanging supplied square U bolts over chassis rail.
- Note position similar to mud flap.
- Careful of wiring on RHS chassis rail.
- The removal of the wheels may help here.

Note - swaybar link can be adjusted to any length to suit your vehicles ride height. Confirm link in near 90 degrees to swaybar at ride height.

- Place supplied link bracket over U-bolt. Followed by supplied spring washers and nuts.
- Start nuts but do not tighten yet.
- Hang supplied swaybar link as per image.



N.B: It is recommended that a licenced workshop or tradesperson carry out the above procedure and that workshop manual and relevant safety procedures are followed in addition to the above.

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- Hang round U bolts over Axle.

Careful of brake lines

- Proceed by position supplied D Mount bushings on swaybar.
- Position swaybar blade ends over swaybar link (lower stud).

The middle link hole is recommended



- Place supplied steel saddle over D bushing.
- Proceed by fitting supplied Axle bracket and flat plate over U-bolts.
- Mount steel saddle to U-bolts too.
- Check swaybar position when vehicle is at normal ride height.
- Tighten all nuts.
- Re-check after 100kms

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252.62 mm

50-2790B

Universal Sway Bar Link Cut Off Template

- 1- Measure centre to centre length of the original ball link using a measuring tape.
- 2- Place the rod on the template below (not to be used for centre to centre length measurement).
- 3- Using a suitable pen mark the cut to length.

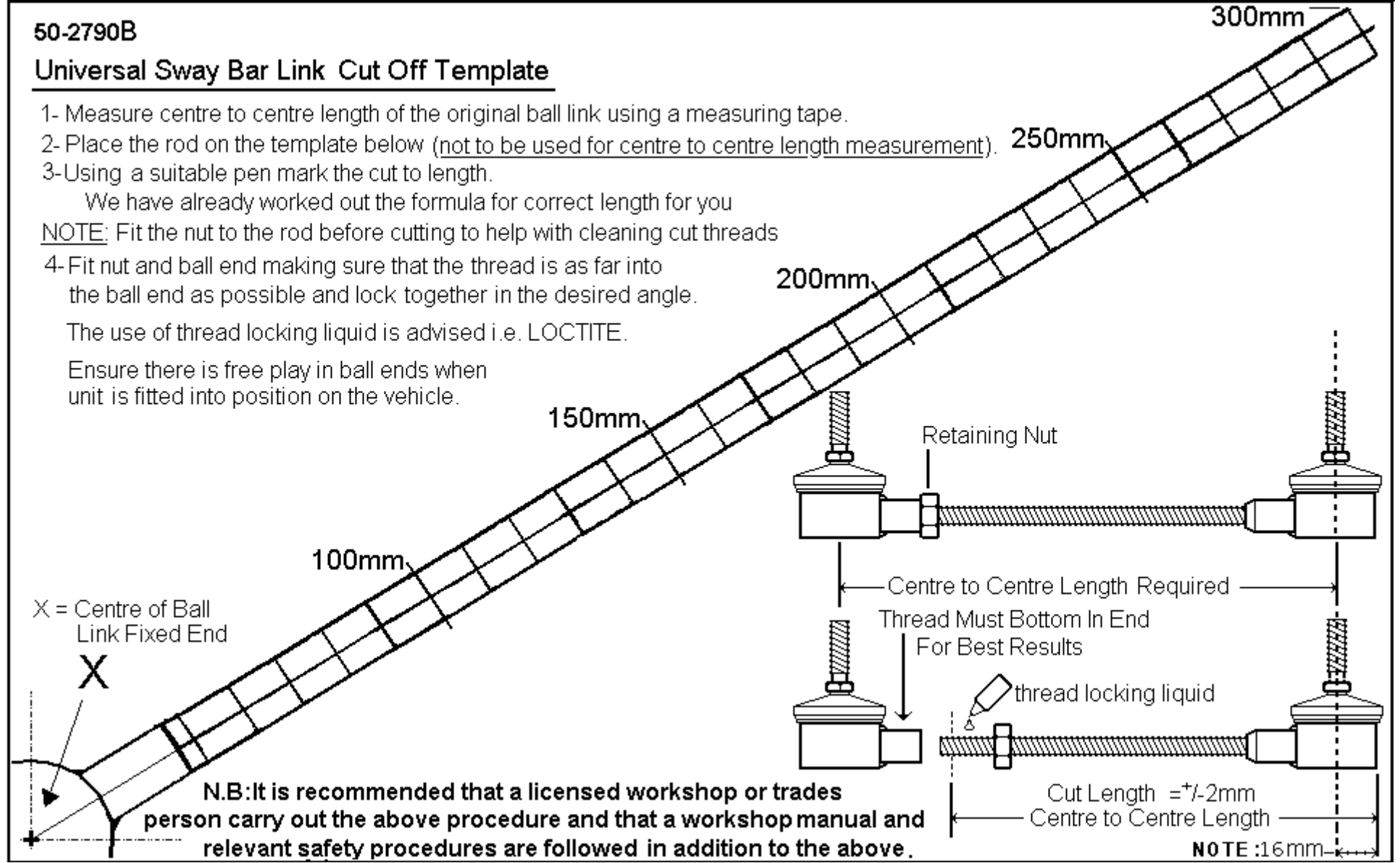
We have already worked out the formula for correct length for you

NOTE: Fit the nut to the rod before cutting to help with cleaning cut threads

- 4- Fit nut and ball end making sure that the thread is as far into the ball end as possible and lock together in the desired angle.

The use of thread locking liquid is advised i.e. LOCTITE.

Ensure there is free play in ball ends when unit is fitted into position on the vehicle.



157.08 mm

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NOTE : 16mm