

# Install Guide

## Front Control Arm - Lower Inner Rear Bushing

**Application** - Toyota - various models  
- including Camry 40/50 series  
- Kluger MC and GS series  
- Tarago and Rav

*(always refer current catalogue listing)*

**Contents** - 2x vertical mount bushings

- Raise vehicle evenly and safely support.

*Never rely on a Jack only*

- Proceed to remove front wheels.

**Note** - a hydraulic Press will be required to press out old bushing.

- Lubricate threads before dismantling.



**Note** - some models will require the removal of the side engine mounts - to access the front bushing bolts



- Un-bolt front bushing mount bolts x2

- Un-bolt rear vertical through-bolt (and nut).

**Note** - some plastics may have to be removed to access.

*Refer page 2*



**Note** - It is recommended that a licenced workshop or tradesperson carry out the below procedure and that workshop manual and relevant safety procedures are followed in addition to the above.

# Install Guide

## Front Control Arm - Lower Inner Rear Bushing

- Un-bolt Ball joint from control arm.
- Proceed to press out original bushings.

**Note - the bushing diameter is 60mm  
A press tool of 58-59mm OD will be required.  
(use P/No PKN07)**



- Press new bushing into arm - confirm bushing sits central in arm.
- Re-fit arm to vehicle with original bolts.

**Note - a wheel alignment is recommended  
- to adjust any Toe change after install.**

- Re-check all bolts after 200kms

Note - It is recommended that a licenced workshop or tradesperson carry out the below procedure and that workshop manual and relevant safety procedures are followed in addition to the above.

