Instructions **Steering Rack Bushings**

This instruction sheet should be used in conjunction with the workshop manual and proper safety procedures followed.



Contents - 4x bushings 3028 1x bushing 3027 2x steel tubes 25x16x51 Grease

1. Raise vehicle evenly and safely support.

Note - it is possible to remove OE bushings with rack still hanging in vehicle.

- 2. Proceed to disconnect the battery and remove the front wheels.
- 3. Remove the plastic under-covers.
- 4. Un-bolt the 2 main bolts on drivers side, followed by the 1 passenger nut holding rack to frame. Also disconnect ball joints from hub
- 5. The OE bushings do not have a steel outer shell so they can be pulled out with a suitable nut and bolt and large socket/ steel cup.
- 6. Once OE bushings removed, push in new supplied bushings 3028 into clean rack holes. Apply a small amount of grease to help with proper seating of bushing. Re-use original nuts and bolts.
- 7. Carry out a wheel alignment soon after install.

Old OE bushings can be pulled out with a suitable nut/bolt and socket whilst in vehicle.

It is recommended that a licenced workshop or tradesperson carry out the above procedure and that workshop manual and relevant safety procedures are followed in addition to the above.



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